



# ***Tecnostamp***



**PRESS BRAKE TOOLING**  
[www.tecnostamp.eu](http://www.tecnostamp.eu)

**ED26**



## EXPERIENCE & INNOVATION



TECNOSTAMP, fondata nel 1978 a Piacenza, è diventata nel corso degli anni, una delle più grandi ed affermate aziende italiane nella produzione, progettazione e vendita di utensili di piegatura; in continua espansione grazie ad una capillare rete di rivenditori dislocati in ogni parte del mondo. In questa direzione molti investimenti sono stati fatti: l'acquisto di nuove macchinari e l'esigenza di dotarsi di tecnologie avanzate con lo scopo di incrementare il livello qualitativo e la gamma degli utensili a catalogo. La produzione comprende una vasta gamma di utensili standard – punzoni matrici ed accessori – adatti ai vari tipi di presse piegatrici; tutti i prodotti TECNOSTAMP sono realizzati con acciai di alta qualità temprati ad induzione nelle parti usurabili per una maggiore durata e sottoposti ad un accurato controllo qualità e assistenza post vendita. Non solo prodotti standard ma soluzioni mirate per applicazioni specifiche nei vari settori della lavorazione della lamiera. La chiave del grande successo di TECNOSTAMP è proprio il servizio dedicato ai clienti: il cliente prima di tutto! L'azienda crede fortemente nella forza della sua produzione e nella competenza dei suoi collaboratori che quotidianamente mettono a disposizione le proprie capacità professionali e la propria esperienza per una continua crescita trovando soluzioni mirate e personalizzate in grado di soddisfare le esigenze dei clienti in modo veloce ed efficiente. Ricerca, innovazione, qualità e passione sono i punti forza che hanno costruito negli anni il successo del marchio TECNOSTAMP e accompagnano la sua espansione nel mercato globale.



TECNOSTAMP, founded in 1978 in Piacenza, has become over the years, one of the biggest and most important Italian companies in the production, design and sale of bending tools; It's a world-wide-expanding company with a large network of dealers across the globe. For this purpose many investments have been made: the purchase of new machines and the need to equip with advanced technologies in order to increase quality and expanding range of tools in the catalogue. The production includes a wide range of standard tools- punches, dies and accessories – suitable for all types of Press Brakes; all TECNOSTAMP products are made of high quality hardened steels for induction on wear parts for longer life and subjected to accurate quality control and after sales service. Not only standard products but targeted solutions for specific applications in the various sheet metal processing sectors. The key to great success of TECNOSTAMP is the service dedicated to customers: the customer first of all! The company strongly believes in the strength of its production and the expertise of its employees who daily make available their professional skills and experience for continuous growth by finding targeted and customized solutions that can meet customer needs quickly and efficiently. Research, innovation, quality and passion are the strengths that have built over the years the success of TECNOSTAMP brand and drive its expansion into the global market.



## OUR PRODUCT LINES

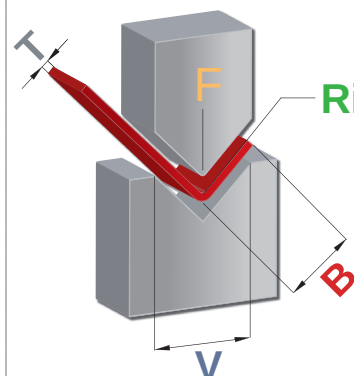


# TABELLA DI PIEGATURA / BENDING CHART

FORZA NECESSARIA PER PIEGA A 90° IN ARIA DI LAMIERA CON RESISTENZA  
FORCE REQUIRED FOR 90° AIR BENDING, SHEET RESISTANCE

R=45 Kg/mm<sup>2</sup>

| T<br>mm | 6  | 8   | 10  | 12  | 16  | 20  | 25   | 32 | 40  | 50  | 63  | 80  | 100 | 125 | 160 | 200 | 250 | V   |
|---------|----|-----|-----|-----|-----|-----|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|         | 4  | 5.5 | 7   | 8.5 | 11  | 14  | 17.5 | 22 | 28  | 35  | 45  | 55  | 71  | 89  | 113 | 140 | 175 | B   |
|         | 1  | 1.3 | 1.6 | 2   | 2.6 | 3.3 | 4    | 5  | 6.5 | 8   | 10  | 13  | 16  | 20  | 26  | 33  | 41  | Ri  |
| 0.5     | 3  |     |     |     |     |     |      |    |     |     |     |     |     |     |     |     |     |     |
| 0.6     | 4  | 4   |     |     |     |     |      |    |     |     |     |     |     |     |     |     |     |     |
| 0.8     | 7  | 5   | 4   |     |     |     |      |    |     |     |     |     |     |     |     |     |     |     |
| 1       | 11 | 8   | 7   | 6   |     |     |      |    |     |     |     |     |     |     |     |     |     |     |
| 1.2     | 16 | 12  | 10  | 8   | 6   |     |      |    |     |     |     |     |     |     |     |     |     |     |
| 1.5     |    | 17  | 15  | 13  | 9   | 8   |      |    |     |     |     |     |     |     |     |     |     |     |
| 2       |    |     | 27  | 22  | 17  | 13  | 11   |    |     |     |     |     |     |     |     |     |     |     |
| 2.5     |    |     |     | 35  | 26  | 21  | 17   | 13 |     |     |     |     |     |     |     |     |     |     |
| 3       |    |     |     |     | 38  | 30  | 24   | 19 | 15  |     |     |     |     |     |     |     |     |     |
| 4       |    |     |     |     |     | 54  | 42   | 34 | 27  | 21  |     |     |     |     |     |     |     |     |
| 5       |    |     |     |     |     |     | 67   | 52 | 42  | 33  | 26  |     |     |     |     |     |     |     |
| 6       |    |     |     |     |     |     |      | 75 | 60  | 48  | 38  | 30  |     |     |     |     |     |     |
| 8       |    |     |     |     |     |     |      |    | 107 | 85  | 68  | 53  | 43  |     |     |     |     |     |
| 10      |    |     |     |     |     |     |      |    |     | 134 | 105 | 85  | 67  | 53  |     |     |     |     |
| 12      |    |     |     |     |     |     |      |    |     |     | 153 | 120 | 96  | 78  | 60  |     |     |     |
| 15      |    |     |     |     |     |     |      |    |     |     |     | 188 | 150 | 120 | 95  | 75  |     | F   |
| 20      |    |     |     |     |     |     |      |    |     |     |     |     | 270 | 215 | 170 | 135 | 108 | t/m |



SPESSORE LAMIERA IN MM  
THICKNESS OF THE SHEET IN MM

FORZA IN TON / METRO  
FORCE IN TON / METER

RAGGIO INTERNO  
INSIDE RADIUS

BORDO MINIMO POSSIBILE  
MINIMUM FLANGE LENGHT

LARGHEZZA DEL V  
V-OPENING

T

F

Ri

B

V

ALLUMINIO

ALUMINIUM

R=20-25 KG/MMQ

ACCIAIO DOLCE

MILD STEEL

R=40-45 KG/MMQ

INOX

STAINLESS STEEL

R=65-70 KG/MMQ

CALCOLO DELLA FORZA PER PIEGA IN ARIA

CALCULATION OF FORCE FOR AIR BENDING

$$F = \frac{T^2 \times 2 \times R}{1.4 \times V} = \dots\dots\dots \text{Tons/mt}$$

RAPPORTO TRA SPESSORE DI LAMIERA E AMPIEZZA DEL V  
SHEET THICKNESS / V- WIDTH

SPESSORE LAMIERA (mm)  
SHEET THICKNESS (mm)

0.5 - 2.5

3 - 8

9 - 10

12 OR MORE

AMPIEZZA DEL V (mm)  
V - WIDTH (mm)

6 T

8 T

10 T

12 T

## LEGENDA DEI MATERIALI

## MATERIAL SPECIFICATIONS

|  |                                                                                                                                                                                                                                                      |
|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191).<br>STEEL C45 (UNI EN 10083 W.1. : 1.1191).                                                                                                                                                                 |
|  | ACCIAIO 42CrMo4 (UNI EN 10083 W.1. : 1.7225).<br>STEEL 42CrMo4 (UNI EN 10083 W.1. : 1.7225).                                                                                                                                                         |
|  | ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.<br>STEEL C45 (UNI EN 10083 W.1. : 1.1191) INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.                                                            |
|  | ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICATO R=80-85 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.<br>STEEL C45 (UNI EN 10083 W.1. : 1.1191) HARDENED R=80-85 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.          |
|  | ACCIAIO 42CrMo4 (UNI EN 10083 W.1. : 1.7225) BONIFICATO R=95-105 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI.<br>STEEL 42CrMo4 (UNI EN 10083 W.1. : 1.7225) HARDENED R=95-105 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PART. |

TRATTAMENTI TERMICI GLI UTENSILI STANDARD E SPECIALI SONO TEMPRATI AD INDUZIONE SULLE PARTI USURABILI A 52-55 HRC.  
HARDENED TREATMENT THE STANDARD AND SPECIAL TOOLS ARE INDUCTION HARDENED TO 52-55 HRC ON WEAR PARTS.

TRATTAMENTI ANTIUSURA A RICHIESTA DEL CLIENTE, SUGLI UTENSILI COSTRUITI IN 42CRM04, PUÒ ESSERE FATTO UN TRATTAMENTO ANTIUSURA DI NITRURAZIONE.  
ANTIWEAR TREATMENT ON REQUEST ON THE TOOLING IN 42CRM04 TECNOSTAMP CAN MAKE AN ANTIWEAR-NITRIDING TREATMENT.

TRATTAMENTI ANTIRUGGINE A RICHIESTA DEL CLIENTE SUGLI UTENSILI PUÒ ESSERE FATTO IL TRATTAMENTO ANTI RUGGINE DI ZINCATURA.  
RUSTING TREATMENT AN ANTI RUST-GALVANIZED TREATMENT CAN BE MADE ON TOOLS ON REQUEST.

# AMADA / TRUMPF / WILA / BYSTRONIC LVD / EHT / WEINBRENNER STYLE

LAME / BLADES

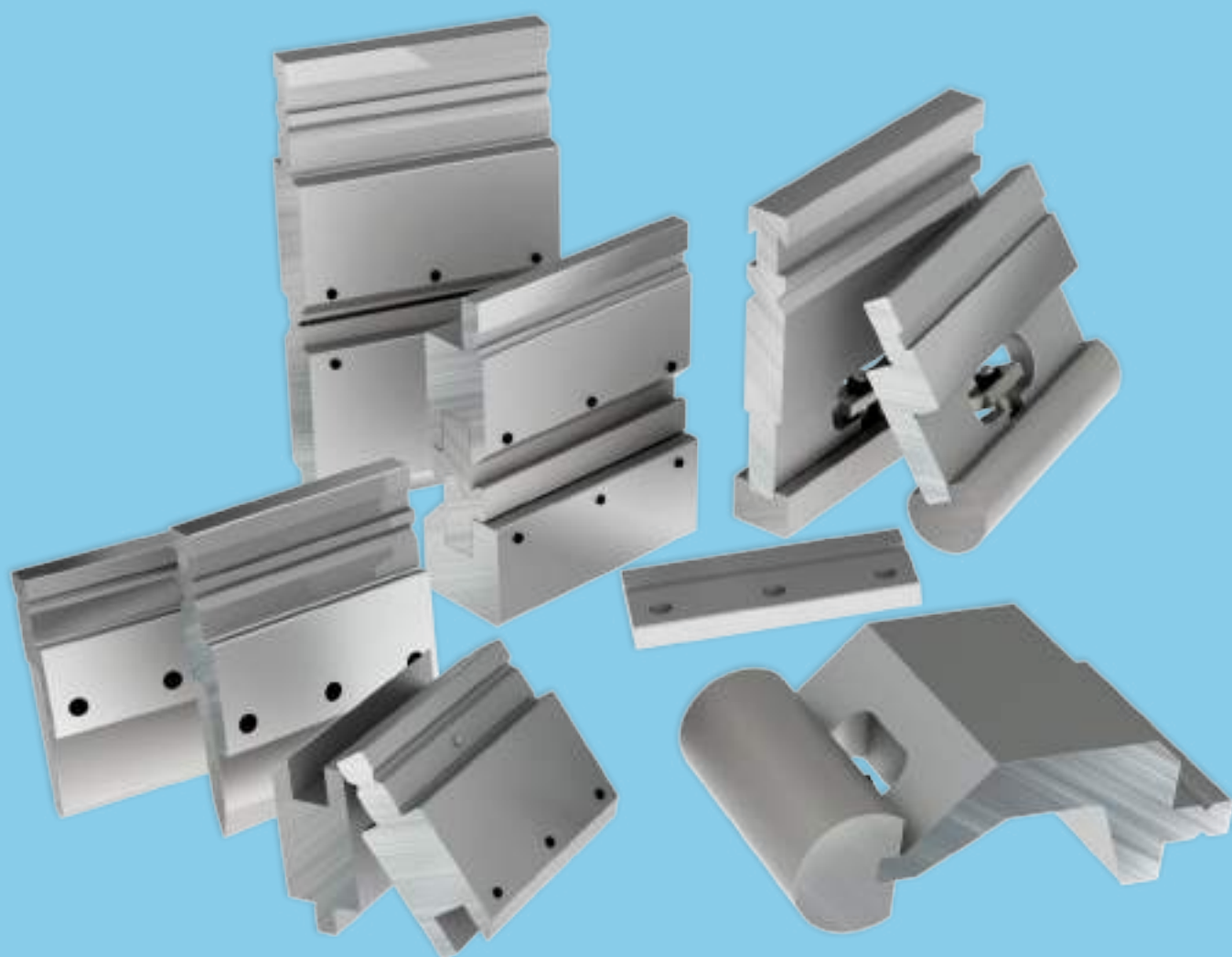
SUPPORTO PER LAME / BLADES HOLDER

INSERTI A (Z) / Z TOOL INSERTS

SUPPORTI PER INSERTI A (Z) / Z TOOL HOLDERS

INSERTI RAGGIATI / RADIUS INSERTS

SUPPORTI PER INSERTI RAGGIATI / RADIUS INSERT HOLDERS



## SKY LINE

AMADA / TRUMPF / WILA / BYSTRONIC  
LVD / EHT / WEINBRENNER STYLE



# SUPPORTO PER LAME / BLADES HOLDER

AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 10.400 | 60.00 | 25   |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**AMADA / PROMECAM**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.760 | 120.00 | 100  |    |

DISPONIBILE CON SPINE O SAFETY CLICK  
AVAILABLE WITH PINS OR SAFETY CLICK \*

100 mm\*  
200 mm\*  
300 mm\*  
500 mm  
488 mm SECTIONED\*

VITI INCLUDE  
SCREWS INCLUDED

**TRUMPF - WILA - LVD**

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 15.755 | 57.00 | 100  |    |

DISPONIBILE CON SPINE O SAFETY CLICK  
AVAILABLE WITH PINS OR SAFETY CLICK \*

100 mm\*  
200 mm\*  
300 mm\*  
500 mm\*  
488 mm SECTIONED\*

VITI INCLUDE  
SCREWS INCLUDED

**TRUMPF - WILA - LVD**

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 14.280 | 90.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**BYSTRONIC - R**

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 14.281 | 90.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**BYSTRONIC - S**

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 14.282 | 70.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**BYSTRONIC - RFA**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 16.070 | 120.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**LVD**

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 17.070 | 96.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

VITI INCLUDE  
SCREWS INCLUDED

**EHT**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 17.570 | 123.00 | 100  |    |

100 mm  
200 mm  
300 mm  
500 mm  
488 mm SECTIONED

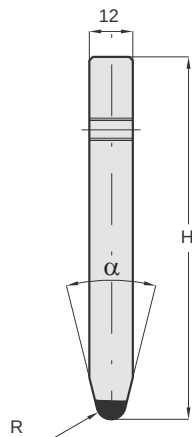
VITI INCLUDE  
SCREWS INCLUDED

**WEINBRENNER**

# LAME / BLADES

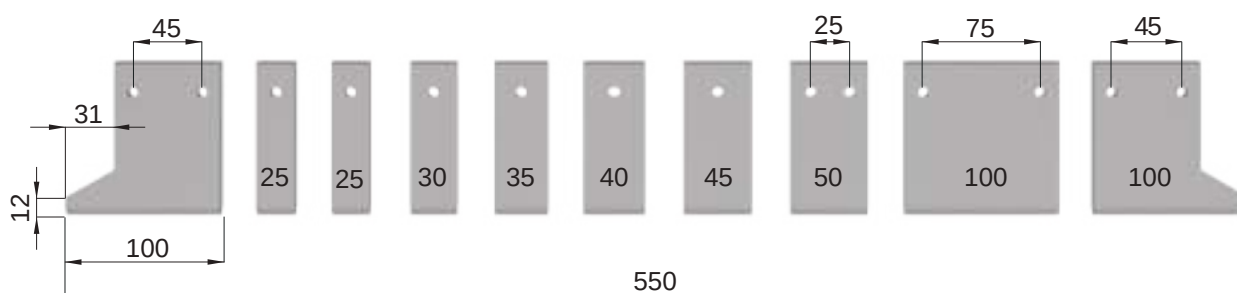
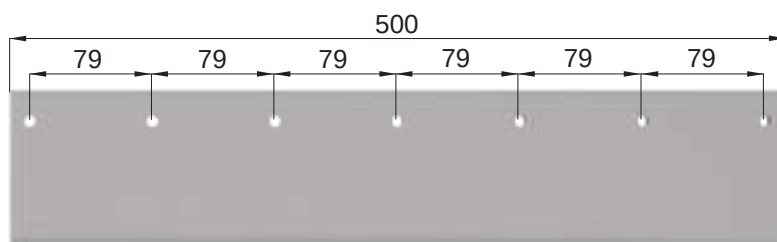
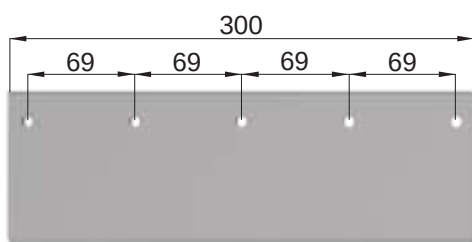
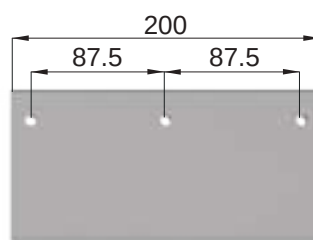
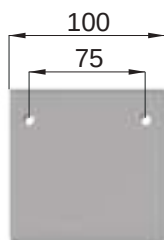
AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

| CODE   | $\alpha$ | R    | H      | T/Mt | Mt |
|--------|----------|------|--------|------|----|
| 15.776 | 86°      | 1.00 | 100.00 | 100  |    |
| 15.774 | 84°      | 1.00 | 100.00 | 100  |    |
| 15.769 | 28°      | 6.00 | 100.00 | 100  |    |
| 15.768 | 28°      | 5.00 | 100.00 | 100  |    |
| 15.767 | 28°      | 4.00 | 100.00 | 100  |    |
| 15.766 | 28°      | 3.00 | 100.00 | 100  |    |
| 15.764 | 28°      | 2.50 | 100.00 | 100  |    |
| 15.765 | 28°      | 2.00 | 100.00 | 100  |    |
| 15.762 | 28°      | 1.50 | 100.00 | 100  |    |
| 15.763 | 28°      | 1.00 | 100.00 | 100  |    |
| 15.761 | 28°      | 0.50 | 100.00 | 100  |    |



100 mm | 200 mm | 300 mm | 500 mm | 550 mm SECTIONED

|         |                   |            |             |                     |
|---------|-------------------|------------|-------------|---------------------|
| LEGENDA | $\alpha$ = ANGOLO | R = RAGGIO | H = ALTEZZA | K = PARTI USURABILI |
| LEGEND  | $\alpha$ = ANGLE  | R = RADIUS | H = HEIGHT  | K = WEAR PARTS      |



IL CARICO MASSIMO DELLE SCARPETTE CORRISPONDE AL 50% DEL CARICO MASSIMO INDICATO SOPRA LA LAMA.  
THE MAX LOAD OF THE HORN EXTENSIONS IS 50% OF THE MAX LOAD OF THE BLADE.

# SUPPORTI PER INSERTI A (Z) / Z TOOL HOLDERS

AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

| CODE   | H1    | H2    | T/Mt | Mt |
|--------|-------|-------|------|----|
| 40.419 | 42.00 | 36.00 | 100  | ■  |

415 mm  
835 mm

AMADA / PROMECAM

| CODE   | H1    | H2    | T/Mt | Mt |
|--------|-------|-------|------|----|
| 15.050 | 62.00 | 64.00 | 100  | ■  |

415 mm  
835 mm

TRUMPF - WILA

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 16.050 | 144 | 90 | 100  | ■  |

415 mm  
835 mm

LVD

| CODE   | H1    | H2    | T/Mt | Mt |
|--------|-------|-------|------|----|
| 16.060 | 62.00 | 90.00 | 100  | ■  |

415 mm  
835 mm

LVD

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 17.050 | 189 | 64 | 100  | ■  |

415 mm  
835 mm

EHT

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 17.550 | 139 | 64 | 100  | ■  |

415 mm  
835 mm

WEINBRENNER

| CODE   | H1 | H2 | T/Mt | Mt |
|--------|----|----|------|----|
| 14.095 | 42 | 64 | 100  | ■  |

415 mm  
835 mm

EURO - BYSTRONIC

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 14.090 | 101 | 64 | 100  | ■  |

415 mm  
835 mm

BYSTRONIC - S

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 14.085 | 101 | 64 | 100  | ■  |

415 mm  
835 mm

BYSTRONIC - R

| CODE   | H1  | H2 | T/Mt | Mt |
|--------|-----|----|------|----|
| 14.080 | 121 | 64 | 100  | ■  |

415 mm  
835 mm

BYSTRONIC - RFA

# INSERTI A (Z) / Z TOOL INSERTS

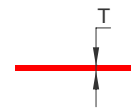
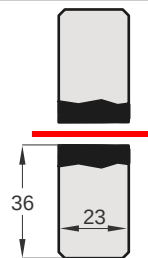
AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

|         |               |                   |            |                   |                |                   |
|---------|---------------|-------------------|------------|-------------------|----------------|-------------------|
| LEGENDA | Z = SALTO A Z | $\alpha$ = ANGOLO | R = RAGGIO | T/mt = CARICO MAX | Mt = MATERIALE | T = SPESSORE MAX  |
| LEGEND  | Z = Z OFFSET  | $\alpha$ = ANGLE  | R = RADIUS | T/mt = MAX LOAD   | Mt = MATERIAL  | T = MAX THICKNESS |

| CODE | Z | $\alpha$ | R | T/Mt | Mt | T= MAX THICKNESS |
|------|---|----------|---|------|----|------------------|
|------|---|----------|---|------|----|------------------|

40.500

100



415 mm | 835 mm

| CODE | Z | $\alpha$ | R | T/Mt | Mt | T= MAX THICKNESS |
|------|---|----------|---|------|----|------------------|
|------|---|----------|---|------|----|------------------|

40.510

1.00

160°

0.5

100



1 mm

40.515

1.50

160°

0.5

100



1.2 mm

40.520

2.00

150°

0.5

100



1.5 mm

40.525

2.50

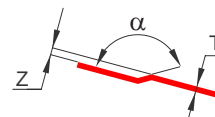
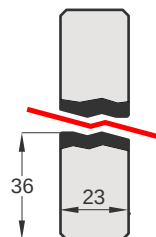
140°

0.5

100



1.5 mm



415 mm | 835 mm

| CODE | Z | $\alpha$ | R | T/Mt | Mt | T= MAX THICKNESS |
|------|---|----------|---|------|----|------------------|
|------|---|----------|---|------|----|------------------|

40.511

1.00

90°

0.3

100



0.5 mm

40.516

1.50

90°

0.3

100



0.5 mm

40.521

2.00

90°

0.5

100



0.5 mm

40.526

2.50

90°

0.5

100



0.8 mm

40.530

3.00

90°

0.5

100



1 mm

40.535

3.50

90°

0.5

100



1 mm

40.540

4.00

90°

0.5

100



1.2 mm

40.545

4.50

90°

0.5

100



1.2 mm

40.550

5.00

90°

0.5

100



1.5 mm

40.555

5.50

90°

0.5

100



1.5 mm

40.560

6.00

90°

0.5

100



1.5 mm

40.565

6.50

90°

0.5

100



1.5 mm

40.570

7.00

90°

0.5

100



1.5 mm

40.575

7.50

90°

0.5

100



1.6 mm

40.580

8.00

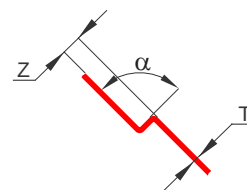
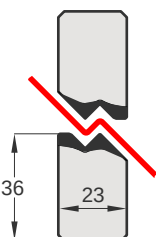
90°

0.5

100



1.6 mm



415 mm | 835 mm

| CODE | Z | $\alpha$ | R | T/Mt | Mt | T= MAX THICKNESS |
|------|---|----------|---|------|----|------------------|
|------|---|----------|---|------|----|------------------|

40.585

8.50

90°

0.8

100



2 mm

40.590

9.00

90°

0.8

100



2 mm

40.610

10.00

90°

0.8

100



2 mm

40.611

11.00

90°

1

100



2 mm

40.612

12.00

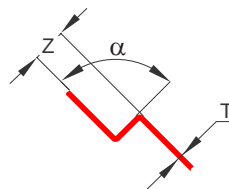
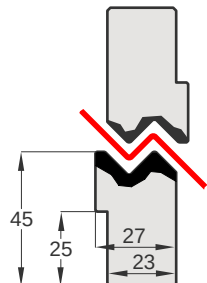
90°

1

100



2 mm



415 mm | 835 mm

| CODE | Z | $\alpha$ | R | T/Mt | Mt | T= MAX THICKNESS |
|------|---|----------|---|------|----|------------------|
|------|---|----------|---|------|----|------------------|

40.613

13.00

90°

1

100



2.5 mm

40.614

14.00

90°

1

100



2.5 mm

40.615

15.00

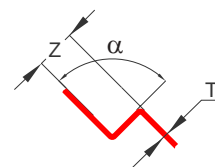
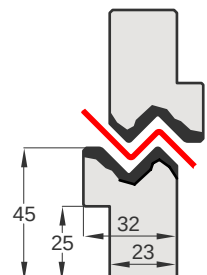
90°

1

100



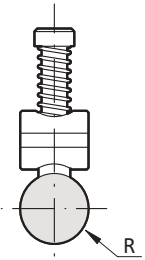
3 mm



415 mm | 835 mm

# INSERTI RAGGIATI / RADIUS INSERTS

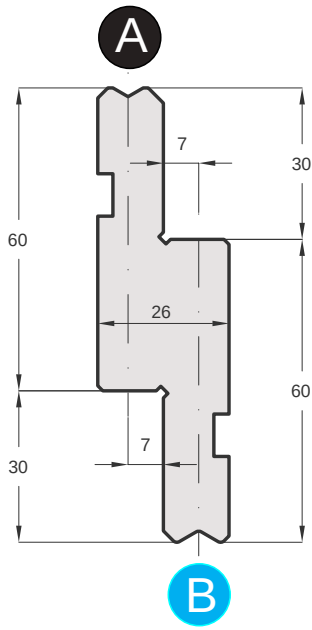
AMADA

| ACCIAIO - STEEL C45                                                               | CODE   | Mt                                                                                | R    | L |
|-----------------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------|------|---|
|  | 10.181 |  | 3.00 | A |
|                                                                                   | 10.182 |  | 3.50 | A |
|                                                                                   | 10.183 |  | 4.00 | A |
|                                                                                   | 10.184 |  | 4.50 | A |
|                                                                                   | 10.185 |  | 5.00 | B |
|                                                                                   | 10.186 |  | 5.50 | B |
|                                                                                   | 10.187 |  | 6.00 | B |
|                                                                                   | 10.188 |  | 6.50 | B |

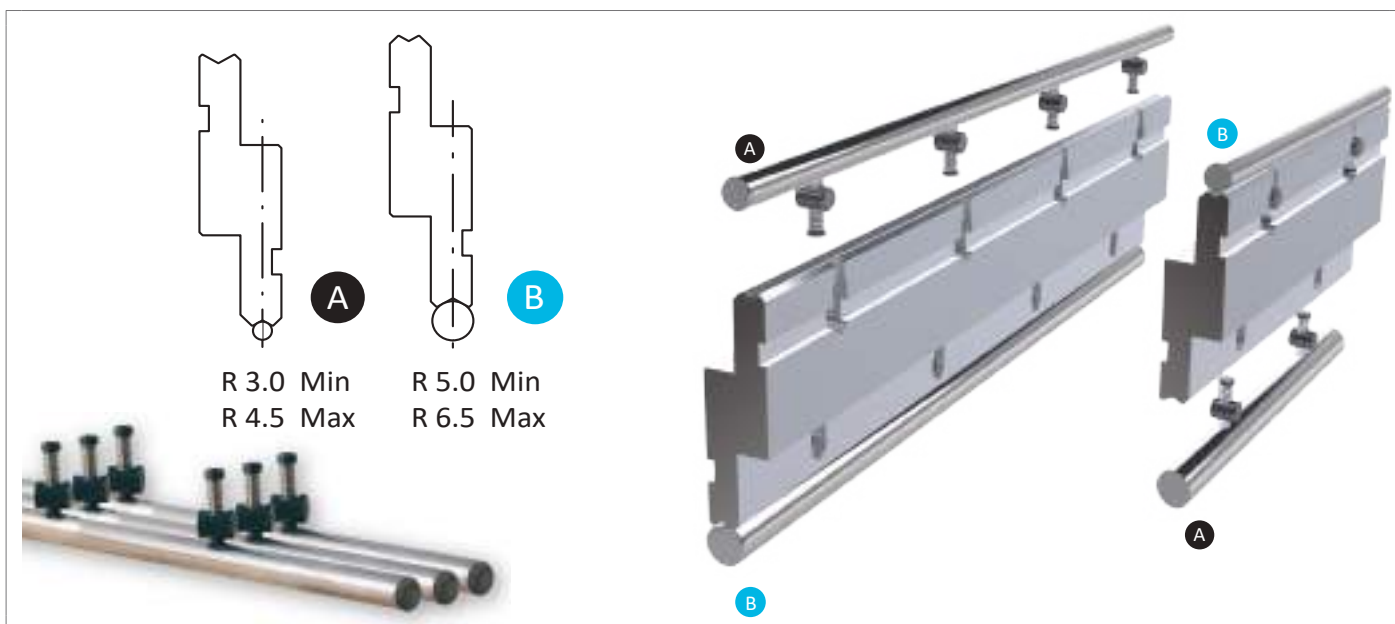
|         |          |            |
|---------|----------|------------|
| LEGENDA | L = LATO | R = RAGGIO |
| LEGEND  | L = SIDE | R = RADIUS |

| CODE   | T/Mt | Mt                                                                                  |
|--------|------|-------------------------------------------------------------------------------------|
| 10.180 | 80   |  |

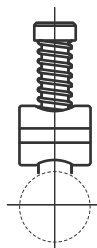
  

  

HOLDER AMADA



| CODE   |
|--------|
| 40.003 |

SPARE PARTS

# INSERTI RAGGIATI / RADIUS INSERTS

AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

ACCIAIO - STEEL C45

CODE

Mt

R

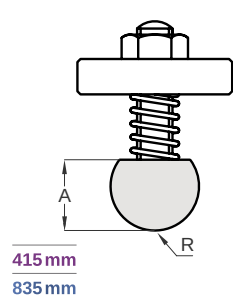
A

B

CODE

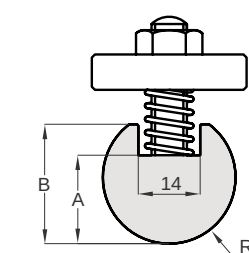
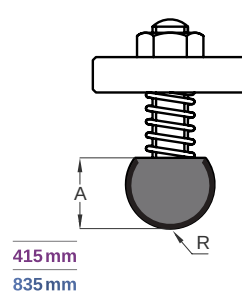
Mt

STEEL 42CrMo4 (UNI EN 10083-93)  
NITRIDED 60-62 HRC



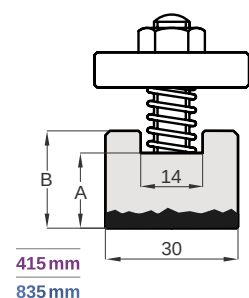
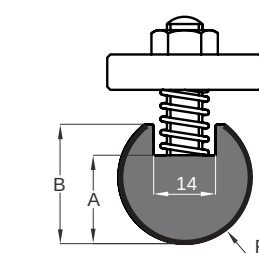
|        |  |       |       |
|--------|--|-------|-------|
| 10.300 |  | 7.00  | 11.50 |
| 10.301 |  | 7.50  | 11.50 |
| 10.302 |  | 8.00  | 13.00 |
| 10.303 |  | 9.00  | 16.00 |
| 10.304 |  | 10.00 | 16.00 |
| 10.305 |  | 11.00 | 16.00 |
| 10.306 |  | 11.50 | 19.00 |
| 10.307 |  | 12.00 | 20.00 |

|        |  |
|--------|--|
| 11.300 |  |
| 11.301 |  |
| 11.302 |  |
| 11.303 |  |
| 11.304 |  |
| 11.305 |  |
| 11.306 |  |
| 11.307 |  |



|        |  |       |       |       |
|--------|--|-------|-------|-------|
| 10.308 |  | 12.50 | 16.00 | 21.00 |
| 10.309 |  | 13.00 | 17.00 | 23.00 |
| 10.310 |  | 14.00 | 19.00 | 25.00 |
| 10.311 |  | 15.00 | 20.00 | 27.00 |
| 10.312 |  | 16.00 | 21.00 | 28.00 |
| 10.313 |  | 17.00 | 21.50 | 31.50 |
| 10.314 |  | 17.50 | 22.00 | 32.00 |
| 10.315 |  | 19.00 | 25.00 | 32.00 |
| 10.316 |  | 20.00 | 24.00 | 34.00 |
| 10.317 |  | 22.50 | 25.00 | 33.00 |
| 10.318 |  | 25.00 | 29.00 | 39.00 |
| 10.319 |  | 27.50 | 34.00 | 44.00 |
| 10.320 |  | 30.00 | 34.00 | 44.00 |
| 10.321 |  | 35.00 | 45.00 | 55.00 |
| 10.322 |  | 40.00 | 45.00 | 55.00 |
| 10.323 |  | 45.00 | 50.00 | 60.00 |
| 10.324 |  | 50.00 | 54.00 | 64.00 |

|        |  |
|--------|--|
| 11.308 |  |
| 11.309 |  |
| 11.310 |  |
| 11.311 |  |
| 11.312 |  |
| 11.313 |  |
| 11.314 |  |
| 11.315 |  |
| 11.316 |  |
| 11.317 |  |
| 11.318 |  |
| 11.319 |  |
| 11.320 |  |
| 11.321 |  |
| 11.322 |  |
| 11.323 |  |
| 11.324 |  |



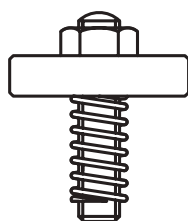
|                                                     |    |
|-----------------------------------------------------|----|
| CODE                                                | Mt |
| 10.325                                              |    |
| ACCIAIO - STEEL C45<br>(UNI EN 10083 W.1. : 1.1191) |    |

|       |       |   |
|-------|-------|---|
| R     | A     | B |
| 17.00 | 22.00 |   |



CODE

40.002



SPARE PARTS

# SUPPORTI PER INSERTI RAGGIATI / RADIUS INSERTS HOLDERS

## AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 10.115 | 67.00 | 80   |    |

412 mm  
830 mm

AMADA

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 10.116 | 115.00 | 80   |    |

412 mm  
830 mm

AMADA

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 10.190 | 87.00 | 50   |    |

412 mm  
830 mm

AMADA

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 10.191 | 115.00 | 50   |    |

412 mm  
830 mm

AMADA

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.010 | 103.00 | 80   |    |

DISPONIBILE CON SPINE O SAFETY CLICK  
AVAILABLE WITH PINS OR SAFETY CLICK \*

412 mm\*  
830 mm

70.714  
11

TRUMPF - WILA - LVD

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.014 | 160.00 | 80   |    |

412 mm  
830 mm

TRUMPF - WILA - LVD

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.018 | 220.00 | 80   |    |

412 mm  
830 mm

TRUMPF - WILA - LVD

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 16.010 | 170.00 | 80   |    |

412 mm  
830 mm

LVD

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 17.010 | 200.00 | 80   |    |

412 mm  
830 mm

EHT

# SUPPORTI PER INSERTI RAGGIATI / RADIUS INSERTS HOLDERS

## AMADA - TRUMPF - WILA - BYSTRONIC - LVD - EHT - WEINBRENNER

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 17.510 | 165.00 | 80   |    |

412 mm  
830 mm

**WEINBRENNER**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 14.250 | 140.00 | 80   |    |

412 mm  
830 mm

**BYSTRONIC - R**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 14.251 | 140.00 | 80   |    |

412 mm  
830 mm

**BYSTRONIC - S**

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 14.252 | 140.00 | 80   |    |

412 mm  
830 mm

**BYSTRONIC - RFA**



# SUPPORTI PER INSERTI RAGGIATI / RADIUS INSERTS HOLDERS

## AMADA - TRUMPF - WILA STYLE

SUPPORTI ED INSERTI RAGGIATI SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 / 500 mm E FRAZIONATI (550 mm)  
 HOLDERS AND RADIUS INSERTS ARE AVAILABLE IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 / 500 mm AND SECTIONED (550 mm)

100mm



200mm



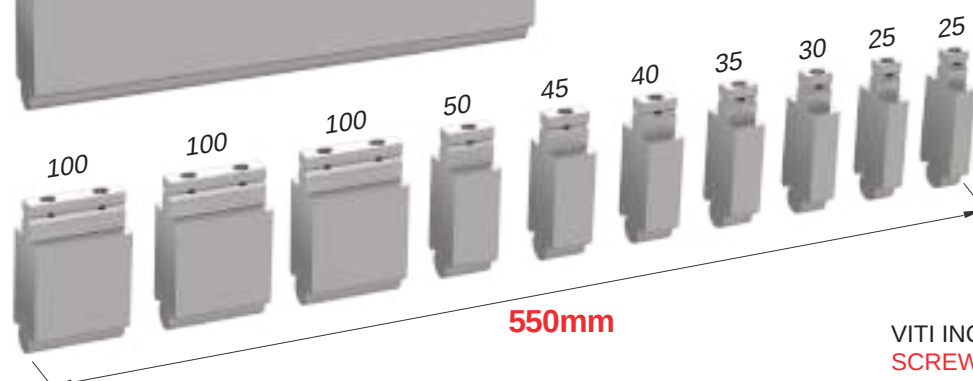
300mm



500mm



550mm



VITI INCLUDE  
SCREWS INCLUDED

| CODE   | H     | T/Mt | Mt |
|--------|-------|------|----|
| 10.192 | 86.00 | 130  |    |

**A**

100 mm  
200 mm  
300 mm  
500 mm  
550 mm SECTIONED

| AMADA |      |
|-------|------|
| MIN.  | MAX. |
| R=10  | R=25 |

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 10.193 | 100.00 | 150  |    |

**B**

100 mm  
200 mm  
300 mm  
500 mm  
550 mm SECTIONED

| AMADA |      |
|-------|------|
| MIN.  | MAX. |
| R=15  | R=50 |

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.020 | 106.00 | 130  |    |

DISPONIBILE SOLO CON SAFETY CLICK  
AVAILABLE ONLY WITH SAFETY CLICK \*

**A**

100 mm\*  
200 mm  
300 mm  
500 mm  
550 mm SECTIONED

| TRUMPF - WILA - LVD |      |
|---------------------|------|
| MIN.                | MAX. |
| R=10                | R=25 |

| CODE   | H      | T/Mt | Mt |
|--------|--------|------|----|
| 15.025 | 100.00 | 150  |    |

DISPONIBILE SOLO CON SAFETY CLICK  
AVAILABLE ONLY WITH SAFETY CLICK \*

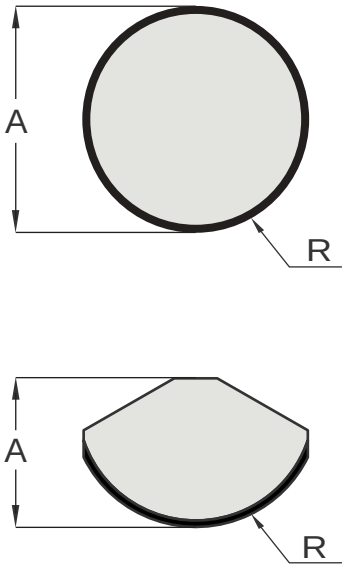
**B**

100 mm\*  
200 mm  
300 mm  
500 mm  
550 mm SECTIONED

| TRUMPF - WILA - LVD |      |
|---------------------|------|
| MIN.                | MAX. |
| R=15                | R=50 |

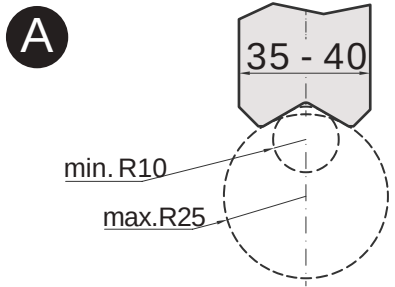
INSERTI RAGGIATI / RADIUS INSERTS  
 AMADA - TRUMPF - WILA STYLE

ACCIAIO - STEEL C45  
 (UNI EN 10083 W.1. : 1.1191)

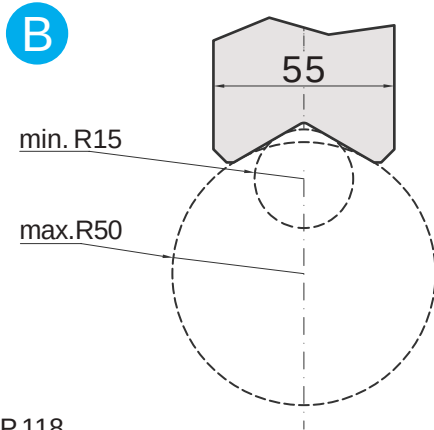


| CODE   | Mt | R     | A     |
|--------|----|-------|-------|
| 15.030 |    | 10.00 | 20.00 |
| 15.031 |    | 12.50 | 25.00 |
| 15.032 |    | 15.00 | 30.00 |
| 15.033 |    | 17.50 | 35.00 |
| 15.034 |    | 20.00 | 40.00 |
| 15.035 |    | 25.00 | 50.00 |
| 15.036 |    | 30.00 | 60.00 |
| 15.037 |    | 35.00 | 70.00 |
| 15.038 |    | 40.00 | 80.00 |
| 15.039 |    | 45.00 | 89.00 |
| 15.040 |    | 50.00 | 60.00 |

100 mm  
 200 mm  
 300 mm  
 500 mm  
 550 mm  
 SECTIONED



P.118



P.118

|         |             |            |
|---------|-------------|------------|
| LEGENDA | A = ALTEZZA | R = RAGGIO |
| LEGEND  | A = HEIGHT  | R = RADIUS |

HOLDER CODE

10.192  
 10.193

BOLT

TCEI M8x70



HOLDER CODE

15.020  
 15.025

BOLT

TCEI M8x90



SPARE PARTS



