



Tecnostamp



PRESS BRAKE TOOLING
www.tecnostamp.eu

ED26



EXPERIENCE & INNOVATION



TECNOSTAMP, fondata nel 1978 a Piacenza, è diventata nel corso degli anni, una delle più grandi ed affermate aziende italiane nella produzione, progettazione e vendita di utensili di piegatura; in continua espansione grazie ad una capillare rete di rivenditori dislocati in ogni parte del mondo. In questa direzione molti investimenti sono stati fatti: l'acquisto di nuove macchinari e l'esigenza di dotarsi di tecnologie avanzate con lo scopo di incrementare il livello qualitativo e la gamma degli utensili a catalogo. La produzione comprende una vasta gamma di utensili standard – punzoni matrici ed accessori – adatti ai vari tipi di presse piegatrici; tutti i prodotti TECNOSTAMP sono realizzati con acciai di alta qualità temprati ad induzione nelle parti usurabili per una maggiore durata e sottoposti ad un accurato controllo qualità e assistenza post vendita. Non solo prodotti standard ma soluzioni mirate per applicazioni specifiche nei vari settori della lavorazione della lamiera. La chiave del grande successo di TECNOSTAMP è proprio il servizio dedicato ai clienti: il cliente prima di tutto! L'azienda crede fortemente nella forza della sua produzione e nella competenza dei suoi collaboratori che quotidianamente mettono a disposizione le proprie capacità professionali e la propria esperienza per una continua crescita trovando soluzioni mirate e personalizzate in grado di soddisfare le esigenze dei clienti in modo veloce ed efficiente. Ricerca, innovazione, qualità e passione sono i punti forza che hanno costruito negli anni il successo del marchio TECNOSTAMP e accompagnano la sua espansione nel mercato globale.



TECNOSTAMP, founded in 1978 in Piacenza, has become over the years, one of the biggest and most important Italian companies in the production, design and sale of bending tools; It's a world-wide-expanding company with a large network of dealers across the globe. For this purpose many investments have been made: the purchase of new machines and the need to equip with advanced technologies in order to increase quality and expanding range of tools in the catalogue. The production includes a wide range of standard tools- punches, dies and accessories – suitable for all types of Press Brakes; all TECNOSTAMP products are made of high quality hardened steels for induction on wear parts for longer life and subjected to accurate quality control and after sales service. Not only standard products but targeted solutions for specific applications in the various sheet metal processing sectors. The key to great success of TECNOSTAMP is the service dedicated to customers: the customer first of all! The company strongly believes in the strength of its production and the expertise of its employees who daily make available their professional skills and experience for continuous growth by finding targeted and customized solutions that can meet customer needs quickly and efficiently. Research, innovation, quality and passion are the strengths that have built over the years the success of TECNOSTAMP brand and drive its expansion into the global market.



OUR PRODUCT LINES

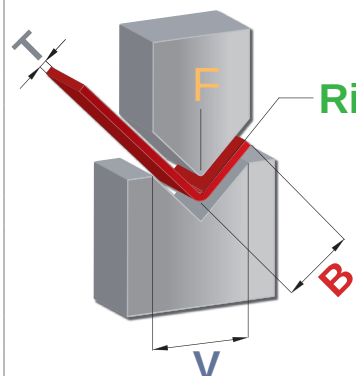


TABELLA DI PIEGATURA / BENDING CHART

FORZA NECESSARIA PER PIEGA A 90° IN ARIA DI LAMIERA CON RESISTENZA
FORCE REQUIRED FOR 90° AIR BENDING, SHEET RESISTANCE

R=45 Kg/mm²

T mm	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V
	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	B
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	33	41	Ri
0.5	3																	
0.6	4	4																
0.8	7	5	4															
1	11	8	7	6														
1.2	16	12	10	8	6													
1.5		17	15	13	9	8												
2			27	22	17	13	11											
2.5				35	26	21	17	13										
3					38	30	24	19	15									
4						54	42	34	27	21								
5							67	52	42	33	26							
6								75	60	48	38	30						
8									107	85	68	53	43					
10										134	105	85	67	53				
12											153	120	96	78	60			
15												188	150	120	95	75		F
20													270	215	170	135	108	t/m



SPESSORE LAMIERA IN MM
THICKNESS OF THE SHEET IN MM

FORZA IN TON / METRO
FORCE IN TON / METER

RAGGIO INTERNO
INSIDE RADIUS

BORDO MINIMO POSSIBILE
MINIMUM FLANGE LENGHT

LARGHEZZA DEL V
V-OPENING

T

F

Ri

B

V

ALLUMINIO
ALUMINIUM

R=20-25 KG/MMQ

ACCIAIO DOLCE
MILD STEEL

R=40-45 KG/MMQ

INOX
STAINLESS STEEL

R=65-70 KG/MMQ

CALCOLO DELLA FORZA PER PIEGA IN ARIA
CALCULATION OF FORCE FOR AIR BENDING

$$F = \frac{T^2 \times 2 \times R}{1.4 \times V} = \dots\dots\dots \text{Tons/mt}$$

RAPPORTO TRA SPESSORE DI LAMIERA E AMPIEZZA DEL V SHEET THICKNESS / V- WIDTH	SPESSORE LAMIERA (mm) SHEET THICKNESS (mm)	0.5 - 2.5	3 - 8	9 - 10	12 OR MORE
	AMPIEZZA DEL V (mm) V - WIDTH (mm)	6 T	8 T	10 T	12 T

LEGENDA DEI MATERIALI

MATERIAL SPECIFICATIONS

	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191). STEEL C45 (UNI EN 10083 W.1. : 1.1191).
	ACCIAIO 42CrMo4 (UNI EN 10083 W.1. : 1.7225). STEEL 42CrMo4 (UNI EN 10083 W.1. : 1.7225).
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICATO R=80-85 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) HARDENED R=80-85 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS.
	ACCIAIO 42CrMo4 (UNI EN 10083 W.1. : 1.7225) BONIFICATO R=95-105 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL 42CrMo4 (UNI EN 10083 W.1. : 1.7225) HARDENED R=95-105 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PART.

TRATTAMENTI TERMICI HARDENED TREATMENT	GLI UTENSILI STANDARD E SPECIALI SONO TEMPRATI AD INDUZIONE SULLE PARTI USURABILI A 52-55 HRC. THE STANDARD AND SPECIAL TOOLS ARE INDUCTION HARDENED TO 52-55 HRC ON WEAR PARTS.
TRATTAMENTI ANTIUSURA ANTIWEAR TREATMENT	A RICHIESTA DEL CLIENTE, SUGLI UTENSILI COSTRUITI IN 42CRM04, PUÒ ESSERE FATTO UN TRATTAMENTO ANTIUSURA DI NITRURAZIONE. ON REQUEST ON THE TOOLING IN 42CRM04 TECNOSTAMP CAN MAKE AN ANTIWEAR-NITRIDING TREATMENT.
TRATTAMENTI ANTIRUGGINE RUSTING TREATMENT	A RICHIESTA DEL CLIENTE SUGLI UTENSILI PUÒ ESSERE FATTO IL TRATTAMENTO ANTI RUGGINE DI ZINCATURA. AN ANTI RUST-GALVANIZED TREATMENT CAN BE MADE ON TOOLS ON REQUEST.

MAGENTA LINE

ADATTATORI
ADAPTERS

INTERMEDIARI
INTERMEDIATES

CANALINE
HOLDERS

INTERMEDIARIO RAPIDO MANUALE
MANUAL FAST CLAMPING

STAFFE
CLAMP PLATES

ADATTATORI INFERIORI
LOWER ADAPTERS

INTERMEDIARI PNEUMATICI
PNEUMATIC INTERMEDIATES



MAGENTA LINE

ADATTATORI PER TUTTE LE PRESSE
ADAPTERS FOR ALL PRESS BRAKES

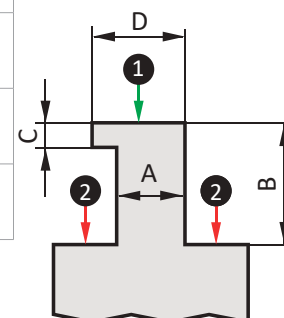




SPECIFICARE DIMENSIONE

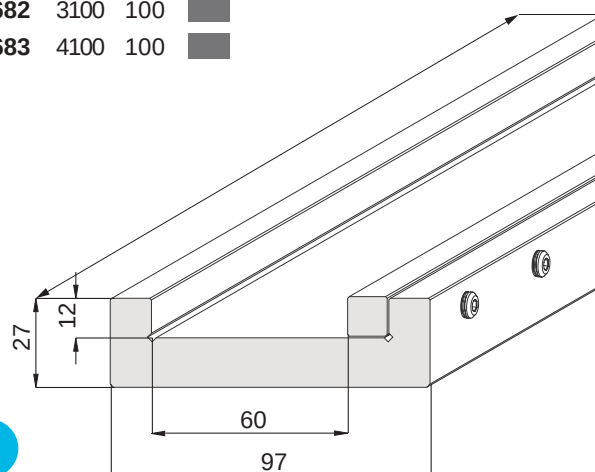
SPECIFY DIMENSION

	1	2	Mt
A =			
B =			
C =			
D =			



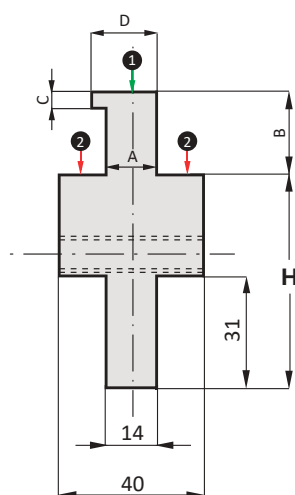
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60.680	2100	100	
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60.682	3100	100	
60.683	4100	100	



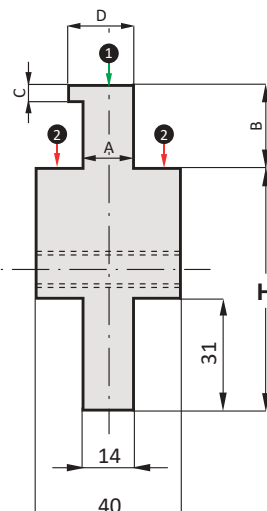
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800.000	150	59.00	100	



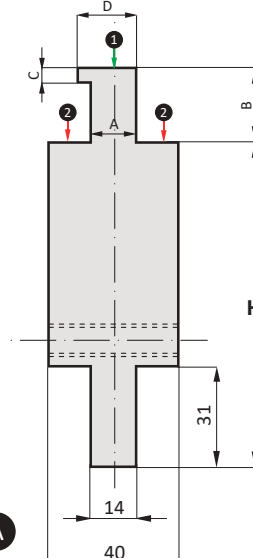
A

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810.000	150	67.00	100	



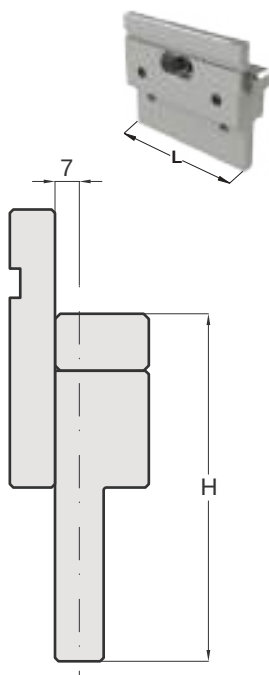
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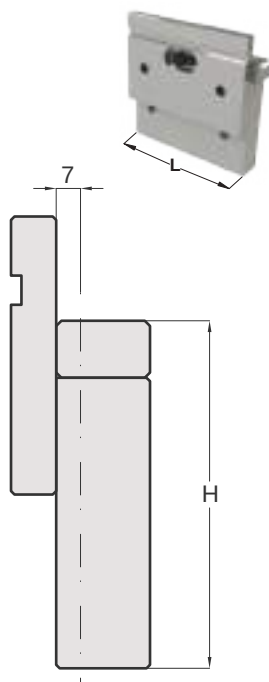


A

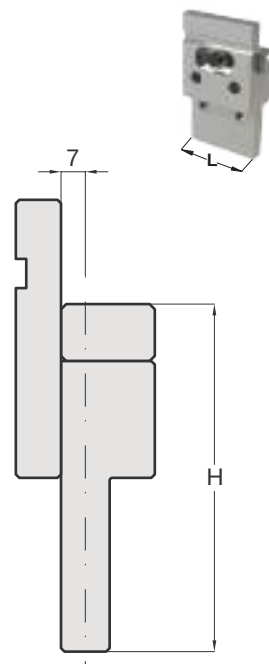
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50.668	150	120.00	100	
50.512	150	150.00	100	



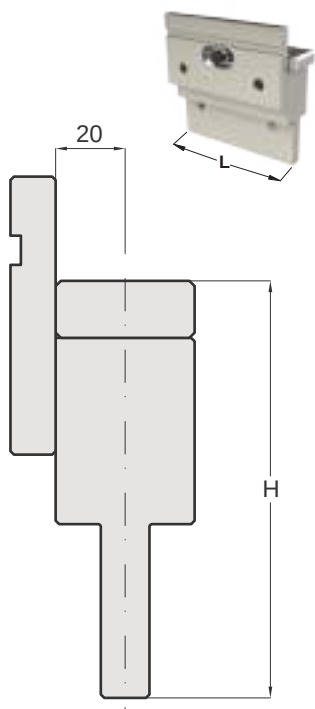
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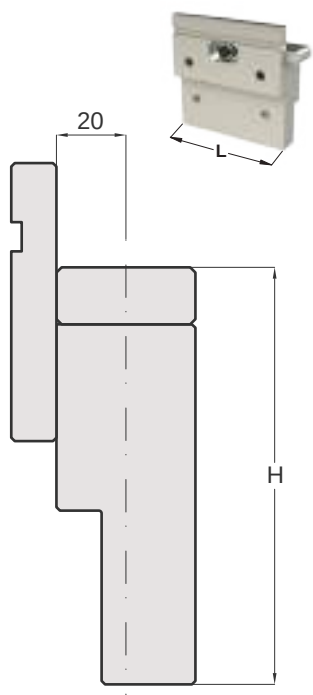
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50.705	70	100.00	100	
50.706	70	120.00	100	
50.708	70	150.00	100	



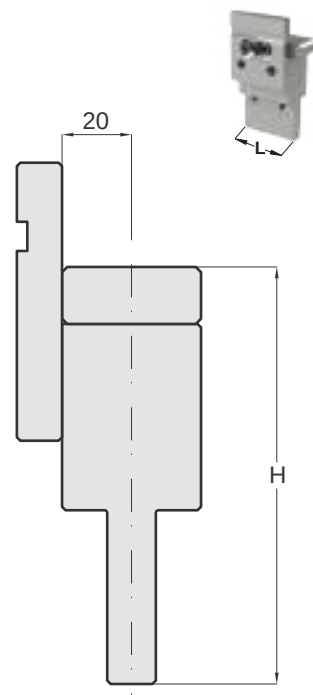
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50.680	150	100.00	100	
50.667	150	120.00	100	
50.669	150	150.00	100	



CODE	L	H	T/Mt	Mt
50.673	150	120.00	100	



CODE	L	H	T/Mt	Mt
50.707	70	120.00	100	
50.710	70	150.00	100	



50.680 COMPATIBILE SOLO CON STAFFA 50.712
 50.680 COMPATIBLE ONLY WITH SAFETY CLAMP 50.712

PROLUNGHE E ADATTATORI / EXTENSIONS AND ADAPTERS **STAFFE NON COMPRESI / CLAMP PLATES NOT INCLUDED**

CODE	L	H	T/Mt	Mt
50.959	150	60.00	100	

PROLUNGA
EXTENSION
AMADA

CODE	L	H	T/Mt	Mt
50.671	150	100.00	100	

PROLUNGA
EXTENSION
AMADA

CODE	L	H	T/Mt	Mt
50.430	150	67.00	100	

ADATTATORE
ADAPTER
AMADA / WILA

CODE	L	H	T/Mt	Mt
50.970	150	83.00	100	

ADATTATORE
ADAPTER
WILA / AMADA

CODE	L	H	T/Mt	Mt
50.971	150	80.00	100	

ADATTATORE
ADAPTER
WILA / AMADA

CODE	L	H	T/Mt	Mt
50.940	150	120.00	100	

ADATTATORE
ADAPTER
WILA / AMADA

CODE	L	H	T/Mt	Mt
50.410	150	100.00	100	
50.415	50	100.00	100	

PROLUNGA
EXTENSION
WILA

CODE	L	H	T/Mt	Mt
50.440	150	150.00	100	
50.445	50	150.00	100	

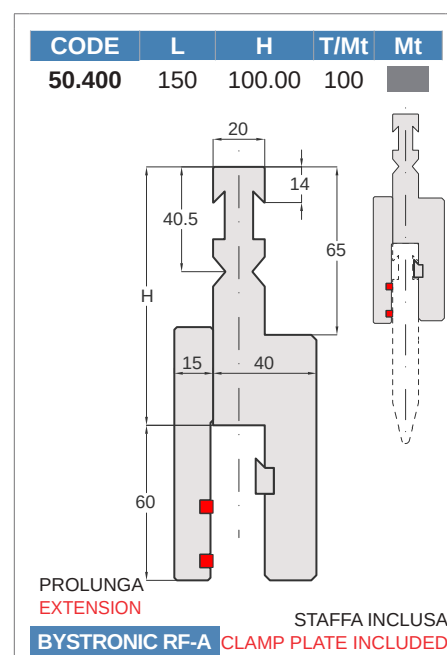
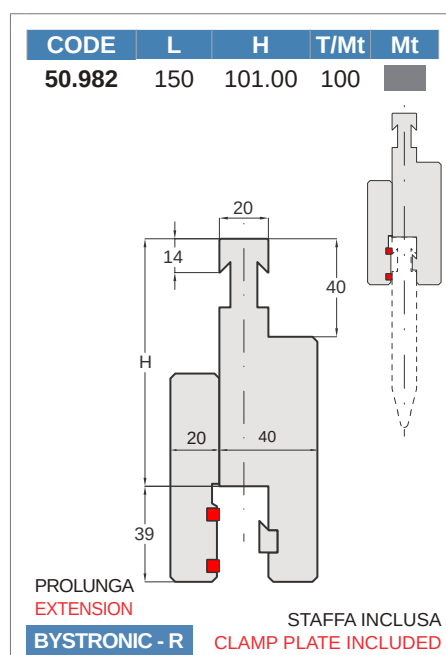
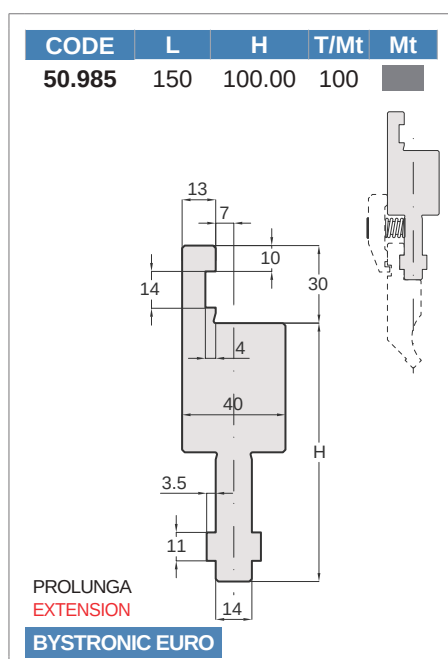
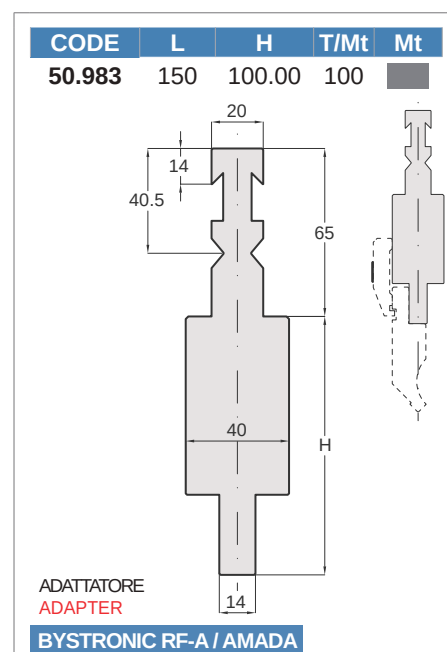
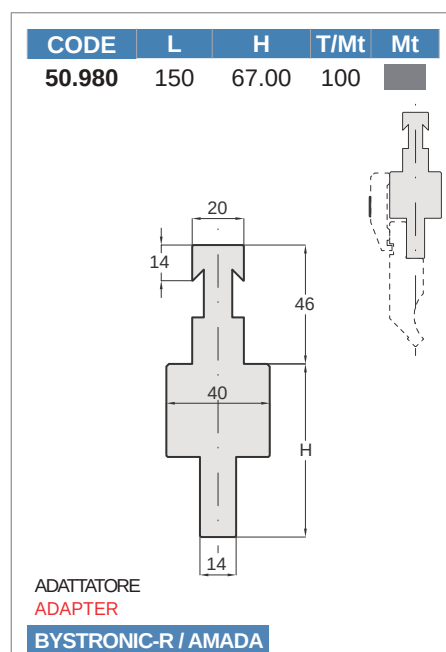
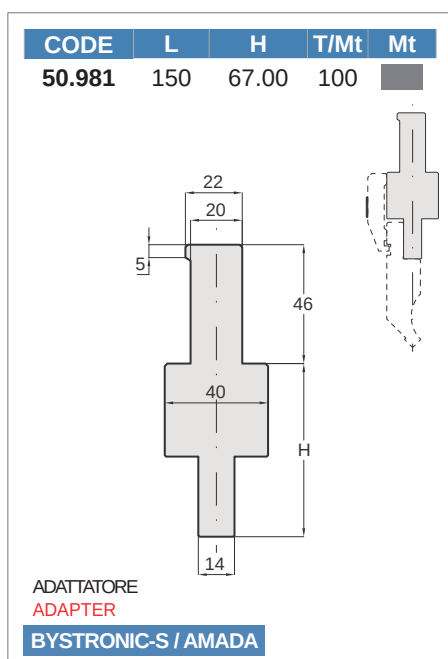
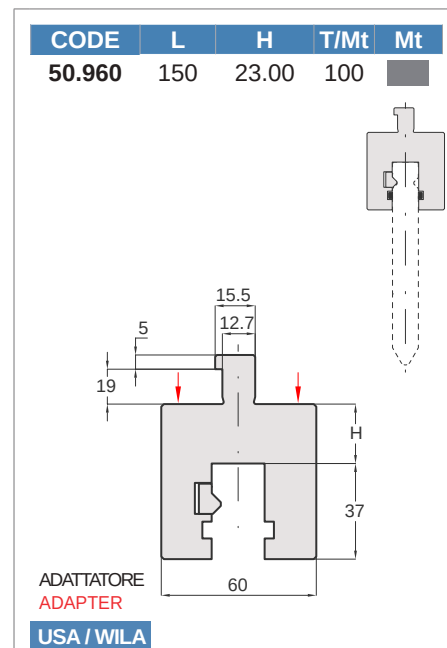
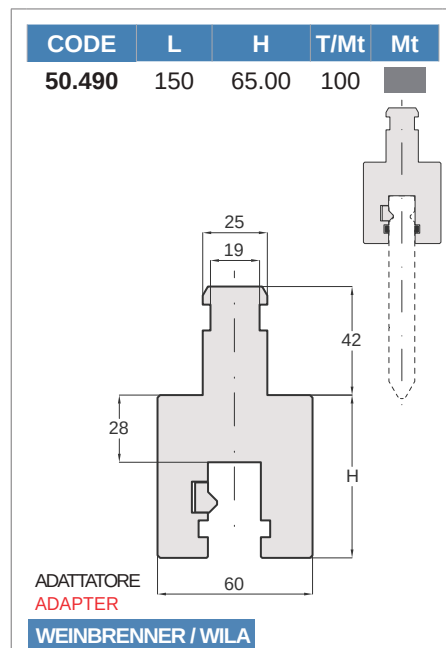
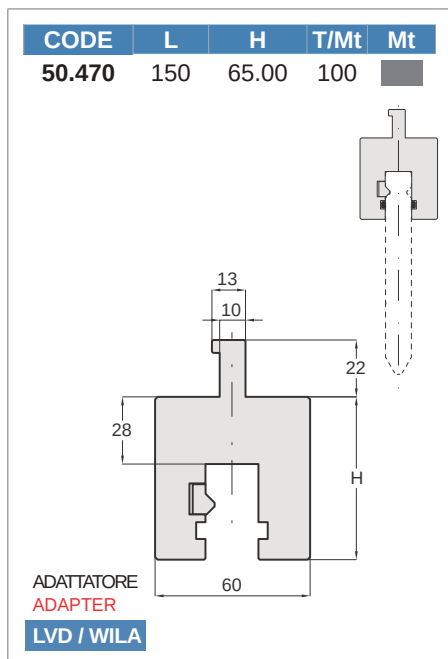
PROLUNGA
EXTENSION
WILA

CODE	L	H	T/Mt	Mt
50.450	150	63.00	100	

ADATTATORE
ADAPTER
EHT / WILA

PROLUNGHE E ADATTATORI / EXTENSIONS AND ADAPTERS

STAFFE NON COMPRESI / CLAMP PLATES NOT INCLUDED



ADATTATORI / ADAPTERS

STAFFE NON COMPRESO / CLAMP PLATES NOT INCLUDED

CODE	L	H	T/Mt	Mt
50.990	150	80.00	100	

ADATTATORE
ADAPTER

LVD / AMADA

CODE	L	H	T/Mt	Mt
50.992	150	67.00	100	

ADATTATORE
ADAPTER

DURMAZLAR / AMADA

CODE	L	H	T/Mt	Mt
50.994	150	100.00	100	

ADATTATORE
ADAPTER

DARLEY / AMADA

CODE	L	H	T/Mt	Mt
50.997	150	67.00	100	

ADATTATORE
ADAPTER

DARLEY / AMADA

CODE	L	H	T/Mt	Mt
50.996	150	89.00	100	

ADATTATORE
ADAPTER

BAYKAL / AMADA

CODE	L	H	T/Mt	Mt
50.998	150	67.00	100	

ADATTATORE
ADAPTER

HACO / AMADA

CODE	L	H	T/Mt	Mt
50.950	150	67.00	100	

ADATTATORE
ADAPTER

USA / AMADA

CODE	L	H	T/Mt	Mt
50.991	150	100.00	100	

ADATTATORE
ADAPTER

EHT / AMADA

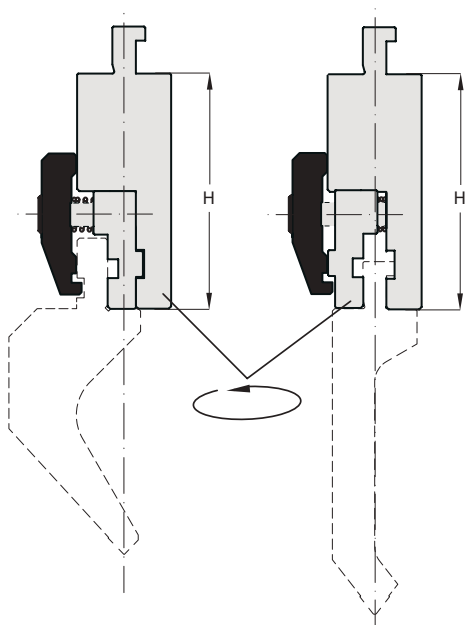
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ADATTATORE
ADAPTER

WEINBRENNER / AMADA

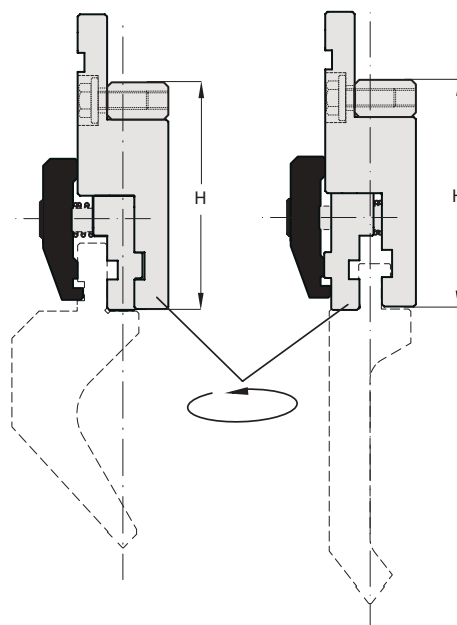
PROLUNGHE E ADATTATORI / EXTENSIONS AND ADAPTERS **STAFFE INCLUDE / CLAMP PLATES INCLUDED**

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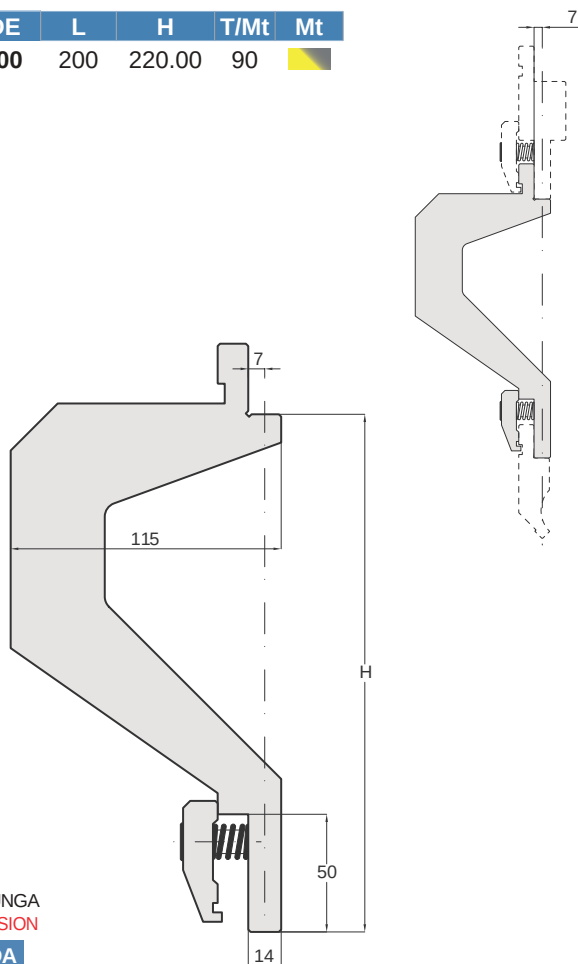
ADATTATORE
ADAPTER
NEWTON / AMADA

CODE	L	H	T/Mt	Mt
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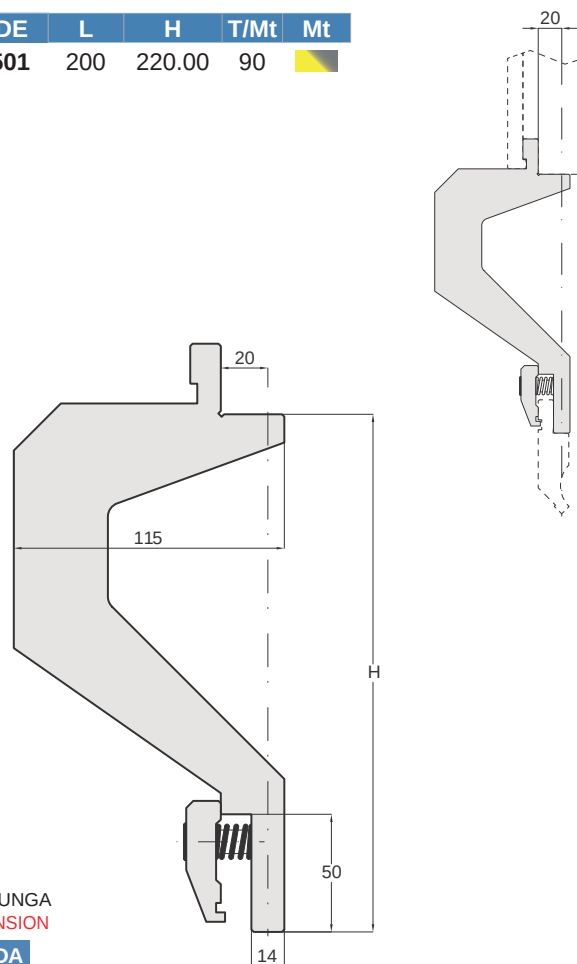
ADATTATORE
ADAPTER
AMADA / NEWTON

CODE	L	H	T/Mt	Mt
50.500	200	220.00	90	



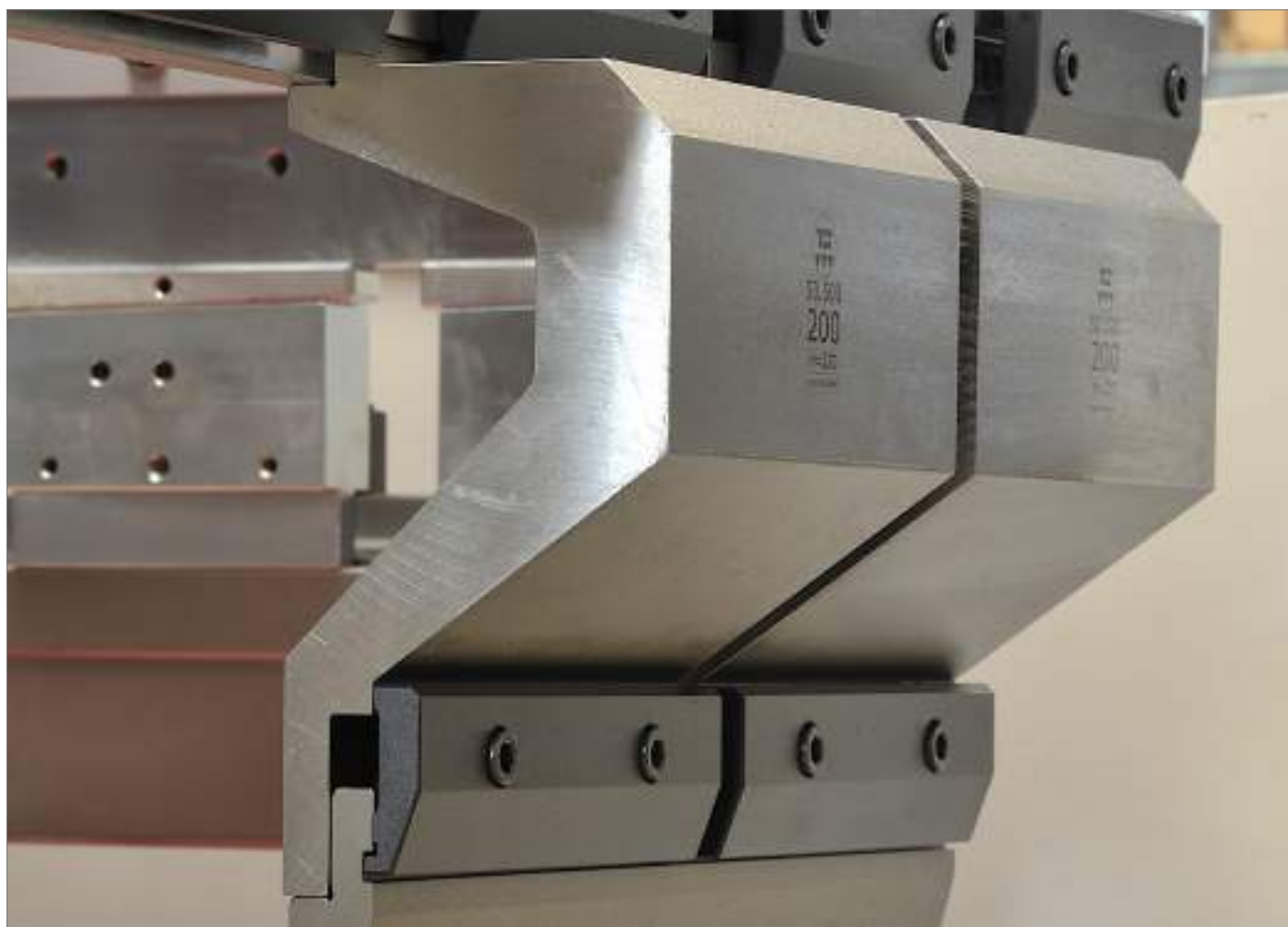
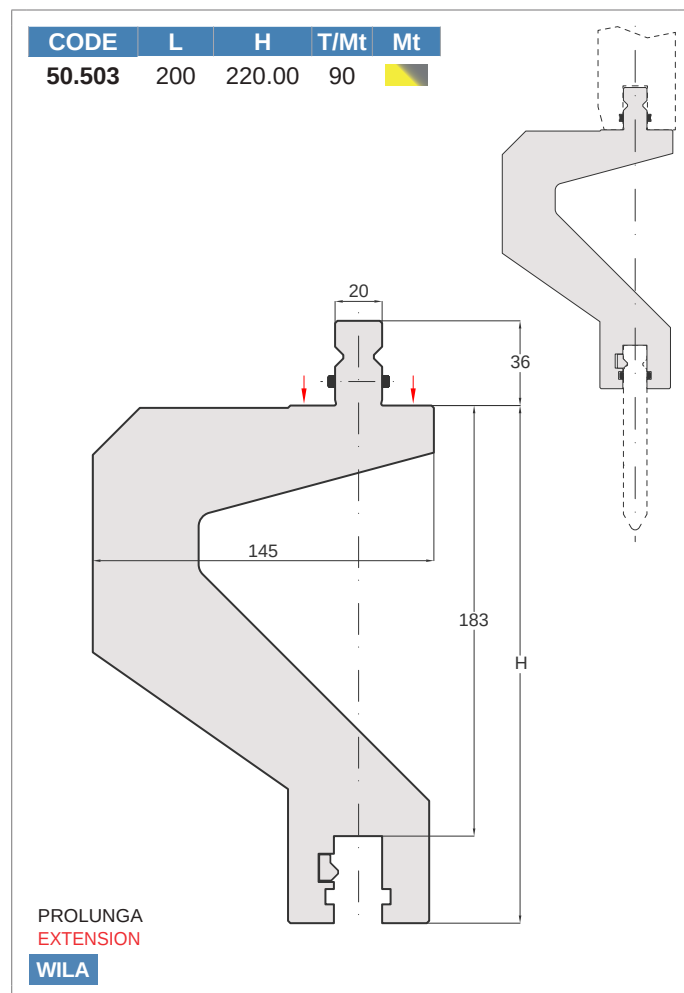
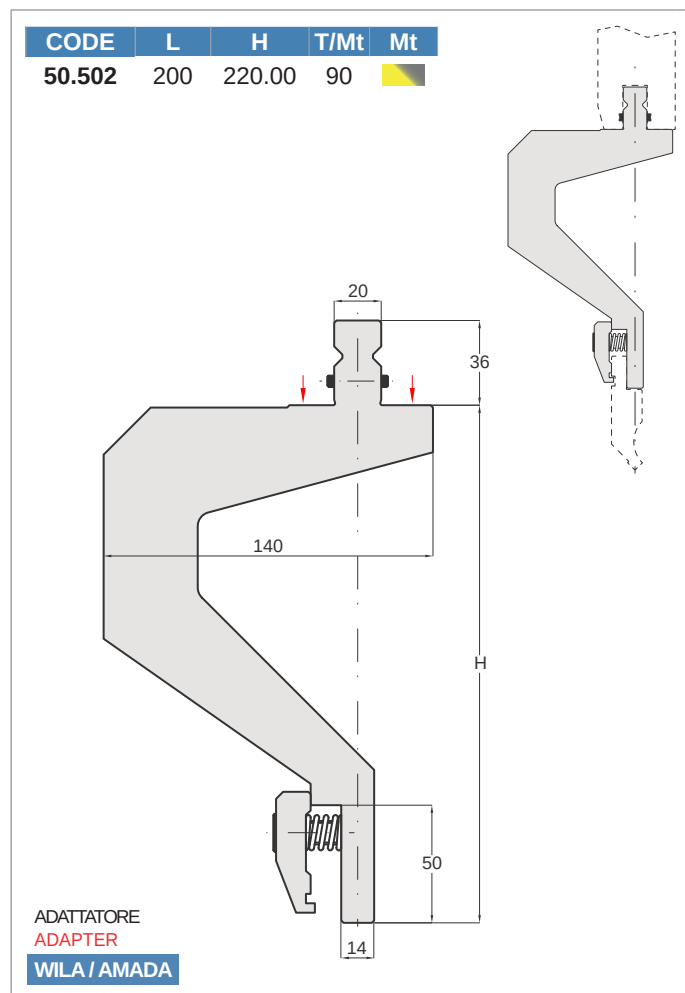
PROLUNGA
EXTENSION
AMADA

CODE	L	H	T/Mt	Mt
50.501	200	220.00	90	

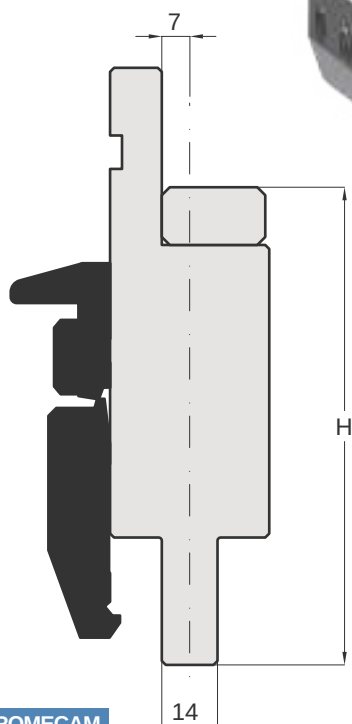


PROLUNGA
EXTENSION
AMADA

PROLUNGHE E ADATTATORI / EXTENSIONS AND ADAPTERS **STAFFE INCLUSE / CLAMP PLATES INCLUDED**

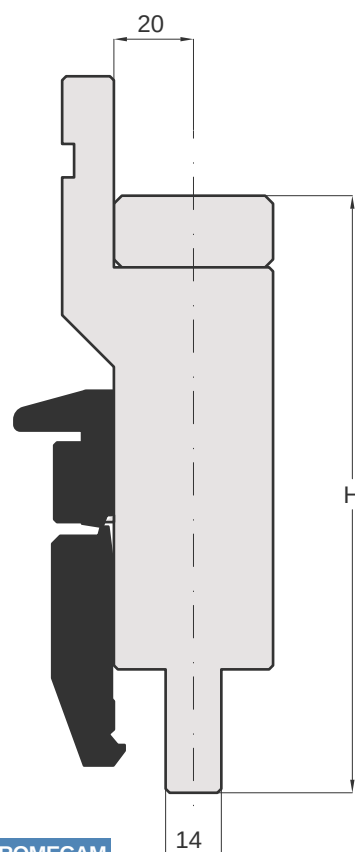


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50.220	150	150.00	100	



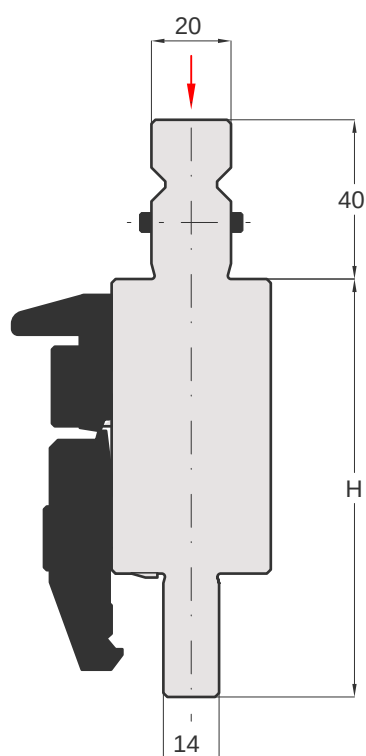
AMADA - PROMECAM

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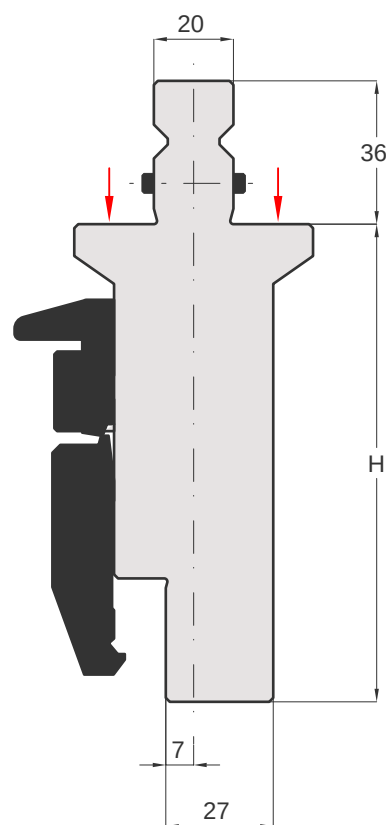
AMADA - PROMECAM

CODE	L	H	T/Mt	Mt
50.972	150	105.00	100	



WILA / AMADA

CODE	L	H	T/Mt	Mt
50.945	150	120.00	100	



WILA / AMADA

STAFFE REGISTRABILI E FISSE / CLAMP PLATES FOR ADAPTERS

CODE	L	H
50.529	150	50.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA
CLAMP PLATE

CODE	L	H
50.571	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA DI SICUREZZA
SAFETY CLAMP PLATE

CODE	L	H
50.551	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA DI SICUREZZA RAPIDA CON LEVETTA
QUICK SAFETY CLAMP PLATE

CODE	L	H
50.900	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA DI SICUREZZA CON LEVETTA A SCOMPARSA
QUICK CLAMP PLATE WITH FOLDAWAY LEVER

CODE	L	H
50.910	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA CON INSERTO IN POLIURETANO PER FRAZIONATI
CLAMP WITH POLYURETHANE FOR SECTIONED TOP TOOLS

CODE	L	H
50.905	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA RAPIDA CON INSERTO IN POLIURETANO PER FRAZIONATI
QUICK CLAMP WITH POLYURETHANE FOR SECTIONED TOP TOOLS

CODE	L	H
50.903	150	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

STAFFA CON LEVETTA A SCOMPARSA ED INSERTO IN POLIURETANO
QUICK CLAMP WITH FOLDAWAY LEVER AND POLYURETHANE

TCEIM10X70	71.100	TCEIM10X35

CODE		
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		50.697
		50.693

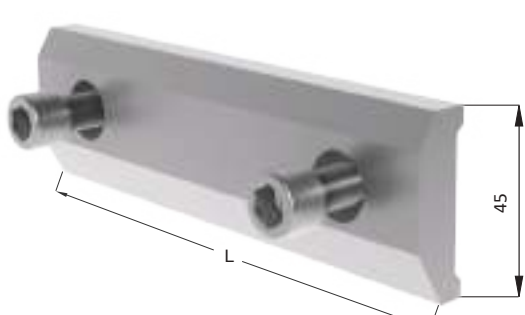
SPARE PARTS



STAFFE FISSE / CLAMP PLATES FOR ADAPTERS

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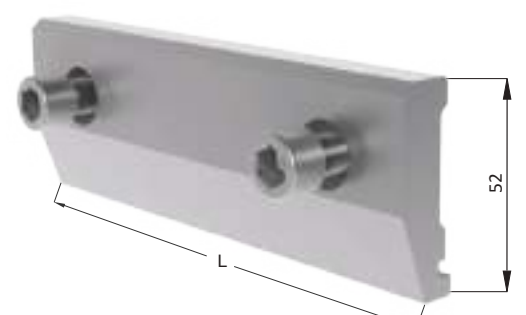
VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED



STAFFA
CLAMP PLATE

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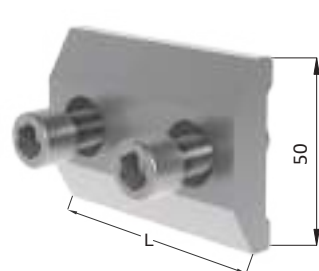
VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED



STAFFA DI SICUREZZA
SAFETY CLAMP PLATE

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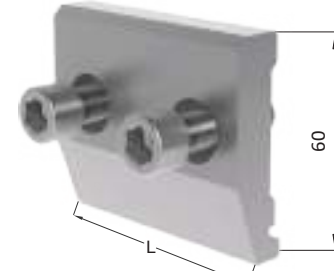
VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED



STAFFA
CLAMP PLATE

CODE	L	H
50.693	70	60.00

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED



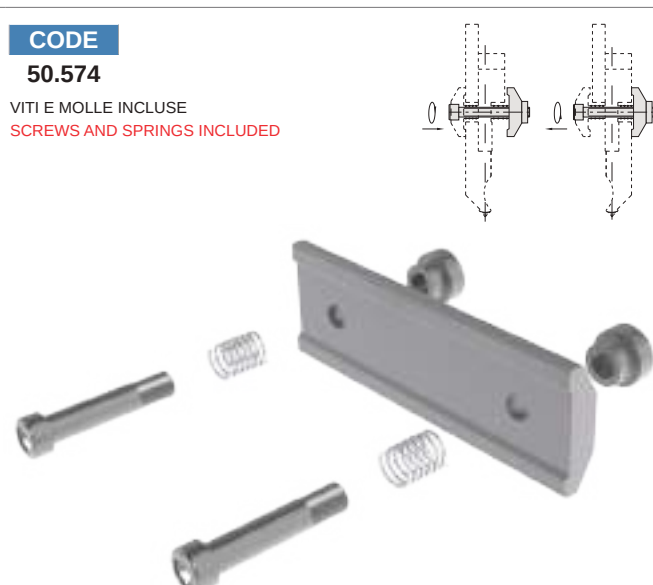
STAFFA DI SICUREZZA
SAFETY CLAMP PLATE

KIT PER DOPPIO STAFFAGGIO / EQUIPMENT FOR DOUBLE CLAMPING PLATE

IL KIT PER DOPPIO STAFFAGGIO COMPRENDE SOLO N°1 STAFFA POSTERIORE ED IL NECESSARIO PER IL MONTAGGIO; PER ESSERE EQUIPAGGIATO È NECESSARIA N°1 STAFFA MODELLO 50.529 OPPURE 50.571
THE EQUIPMENT FOR DOUBLE CLAMPING PLATE INCLUDE JUST N°1 BACK SIDE CLAMP PLATE AND THE NECESSARY FOR INSTALLATION; TO BE EQUIPPED IT'S NECESSARY N°1 CLAMP PLATE MODEL 50.529 OR 50.571

CODE
50.574

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED

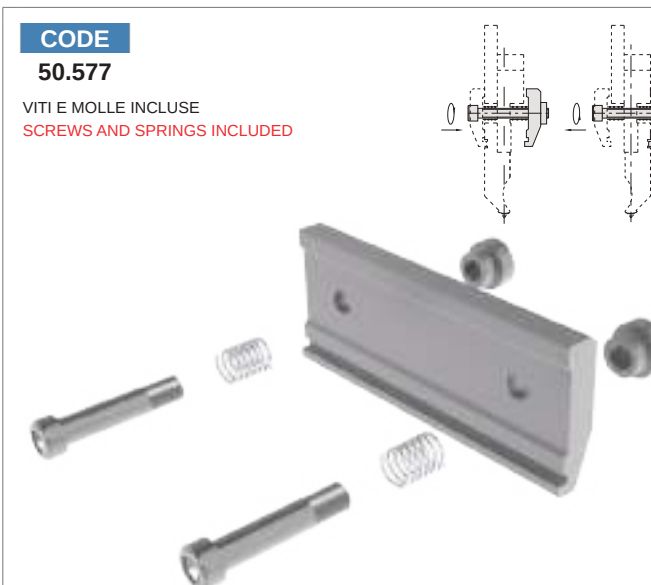


KIT PER DOPPIO STAFFAGGIO
EQUIPMENT FOR DOUBLE CLAMPING PLATE

STAFFA FORNITA MOD. 50.529
CLAMP PROVIDED MOD. 50.529

CODE
50.577

VITI E MOLLE INCLUSE
SCREWS AND SPRINGS INCLUDED



KIT PER DOPPIO STAFFAGGIO
EQUIPMENT FOR DOUBLE CLAMPING PLATE

STAFFA FORNITA MOD. 50.571
CLAMP PROVIDED MOD. 50.571

ADATTATORI INFERIORI / LOWER ADAPTERS

CODE	H	T/Mt	Mt
60.910	30.00	100	

50 mm
100 mm
200 mm
300 mm
500 mm
1000 mm

ADATTATORE INFERIORE
LOWER ADAPTER

AMADA / WILA - BYSTRONIC

CODE	H	T/Mt	Mt
60.920	60.00	100	

50 mm
100 mm
200 mm
300 mm
500 mm
1000 mm

ADATTATORE INFERIORE
LOWER ADAPTER

AMADA / WILA - BYSTRONIC

CODE	H	T/Mt	Mt
60.925	40.00	100	

415 mm
835 mm

ADATTATORE INFERIORE
LOWER ADAPTER

WILA - BYSTRONIC / AMADA

CODE	H	T/Mt	Mt
60.935	30.00	100	

50 mm
100 mm
200 mm
300 mm
500 mm
1000 mm

ADATTATORE INFERIORE
LOWER ADAPTER

LVD / WILA - BYSTRONIC

CODE	L	H	T/Mt	Mt
60.940	500	40.00	100	

ADATTATORE INFERIORE
LOWER ADAPTER

EHT / WILA

CODE	L	H	T/Mt	Mt
60.950	500	45.00	100	

ADATTATORE INFERIORE
LOWER ADAPTER

WEINBRENNER / WILA

CODE	H	T/Mt	Mt
60.930	40.00	100	

415 mm
835 mm

ADATTATORE INFERIORE
LOWER ADAPTER

LVD / AMADA

CODE	H	T/Mt	Mt
60.919	55.00	100	

415 mm
835 mm

PROLUNGA
EXTENSION

AMADA - PROMECAM

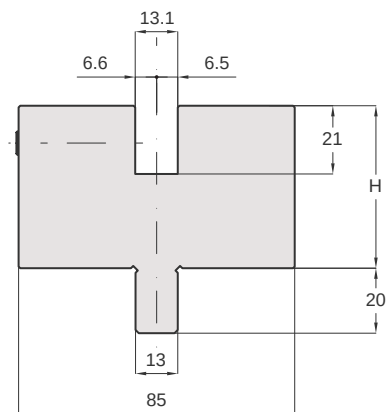
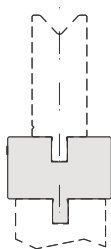
CODE	L	H	T/Mt	Mt
60.960	500	50.00	100	

PROLUNGA
EXTENSION

WILA

ADATTATORI INFERIORI / LOWER ADAPTERS

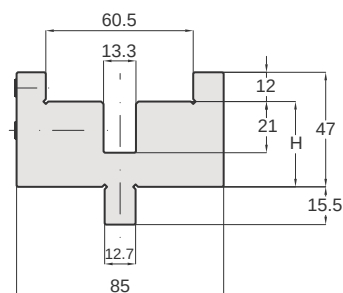
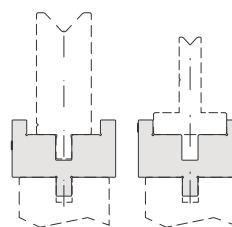
CODE	L	H	T/Mt	Mt
60.965	500	50.00	300	



PROLUNGA
EXTENSION

WILA

CODE	H	T/Mt	Mt
60.980	35.00	100	



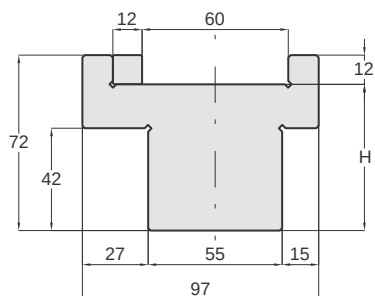
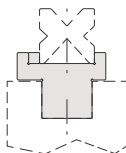
415 mm

835 mm

ADATTATORE INFERIORE
LOWER ADAPTER

USA / EU - WILA - AMADA

CODE	H	T/Mt	Mt
60.945	60.00	100	



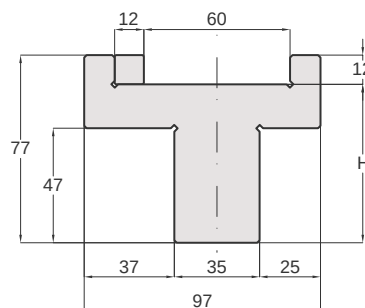
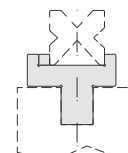
415 mm

835 mm

ADATTATORE INFERIORE
LOWER ADAPTER

EHT / AMADA

CODE	H	T/Mt	Mt
60.955	65.00	100	



415 mm

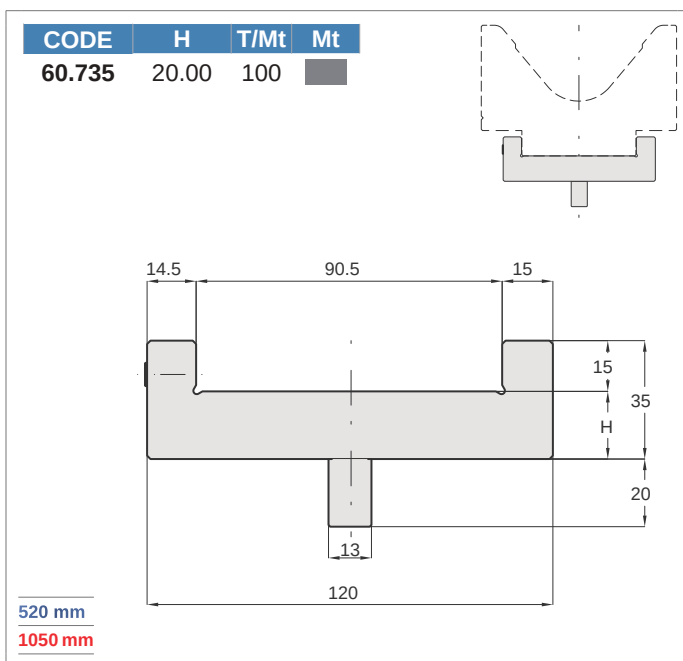
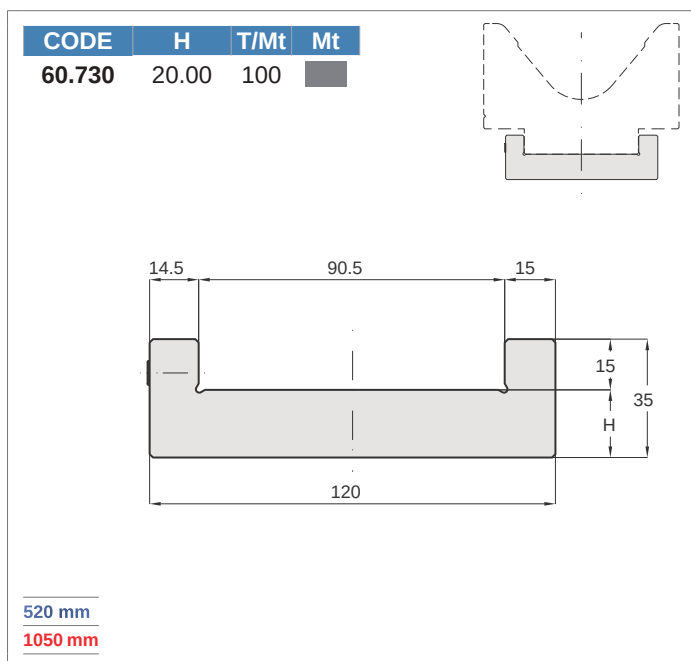
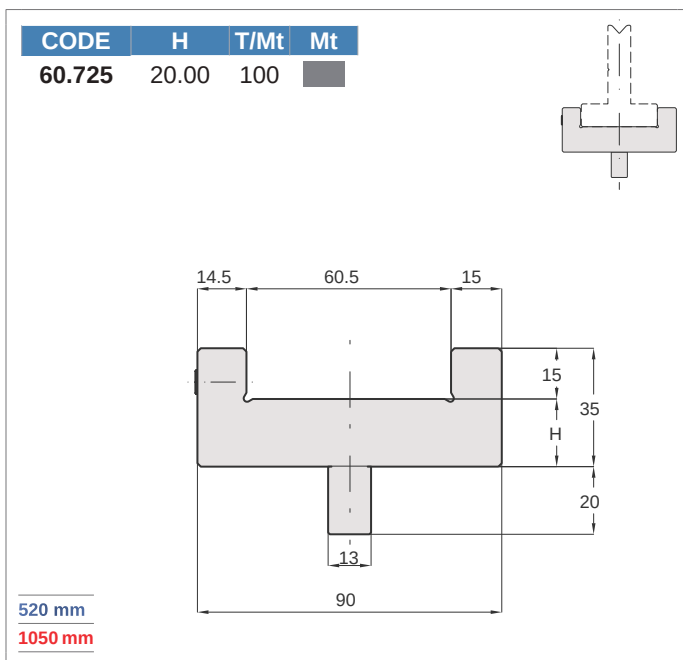
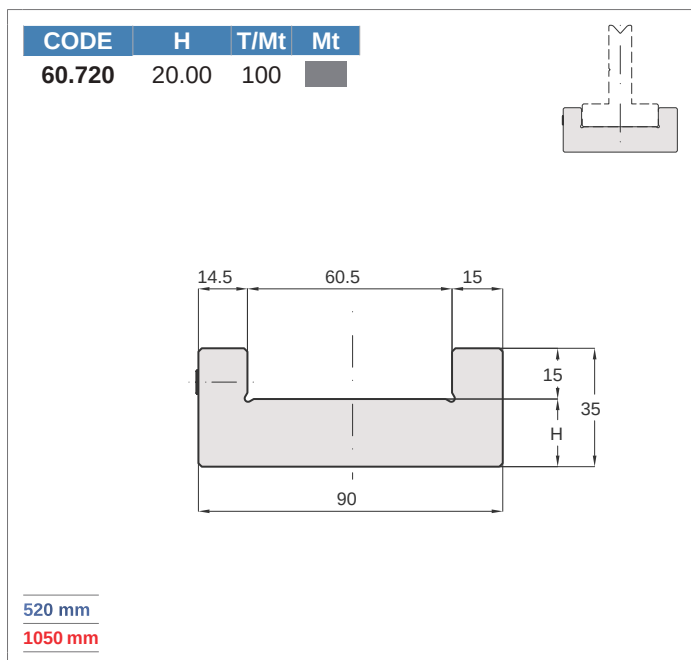
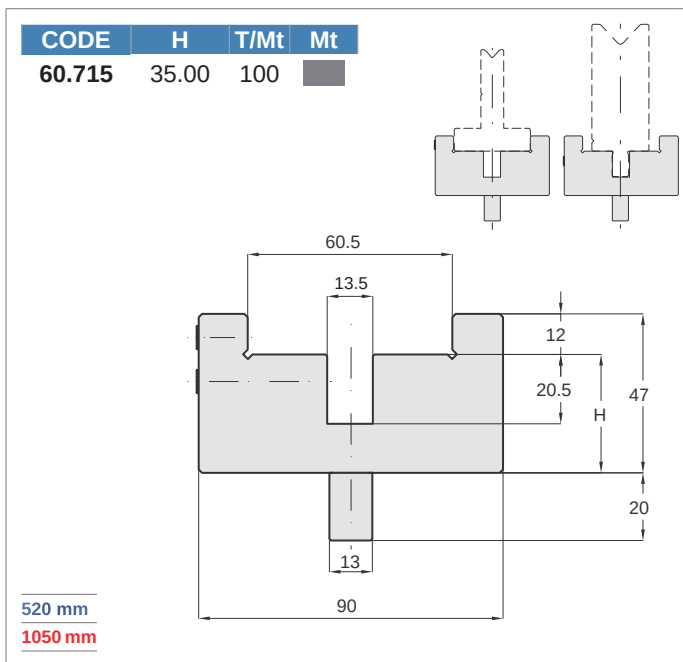
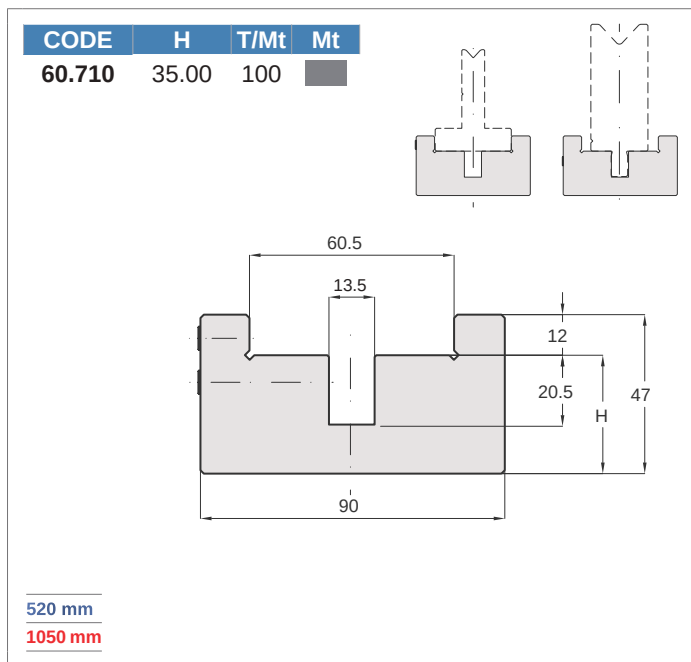
835 mm

ADATTATORE INFERIORE
LOWER ADAPTER

WEINBRENNER / AMADA



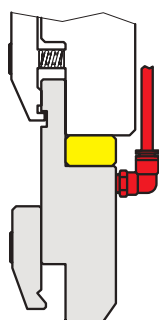
CANALINE MODULARI / MODULAR HOLDERS



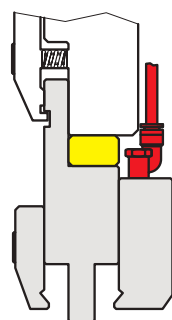
RAPID MONTAGGIO LATERALE / SIDE INSTALLATION

SERIE "RAPID" - PER UTENSILI SUPERIORI CON SCANALATURA AMADA 8.4X3mm (70.946)

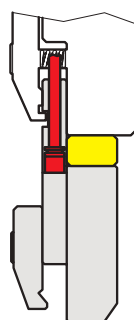
"RAPID" SERIES - FOR UPPER TOOLS ONLY WITH AMADA SAFETY GROOVE 8.4X3mm (70.946)



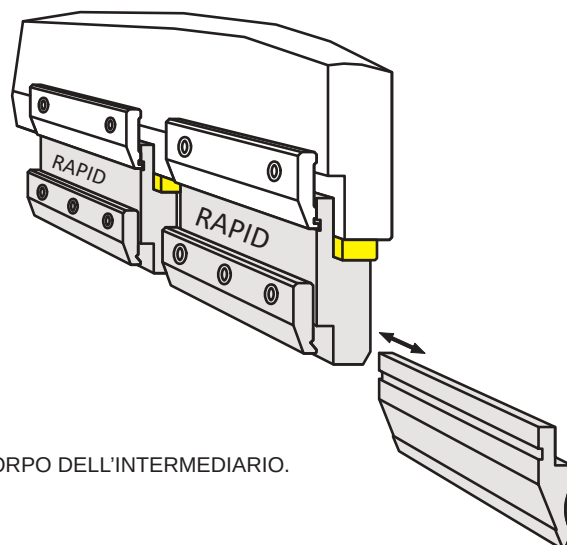
RAPID



RAPID REVERS.



RAPID "FP"



INTERMEDIARIO PNEUMATICO CENTINABILE.
BLOCCAGGIO PNEUMATICO/SBLOCCAGGIO MECCANICO.
MONTAGGIO E SMONTAGGIO LATERALE DEGLI UTENSILI.
L'UTENSILE VIENE PORTATO AUTOMATICAMENTE IN BATTUTA CONTRO IL CORPO DELL'INTERMEDIARIO.
TUBI DI COLLEGAMENTO AD INNESTO RAPIDO COMMERCIALI.

ADJUSTABLE PNEUMATIC ADAPTER.

PNEUMATIC CLAMPING/MECHANICAL UNCLAMPING.

SIDE INSTALLATION/DISINSTALLATION OF TOOLS.

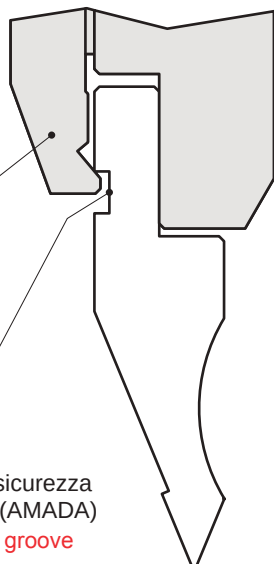
THE TOOLS ARE AUTOMATICALLY POSITIONED AND CENTERED.

FAST COUPLING CONNECTIONS AND ITS JOINING PIPES AVAILABLE ON THE MARKET.

APERTO
OPEN

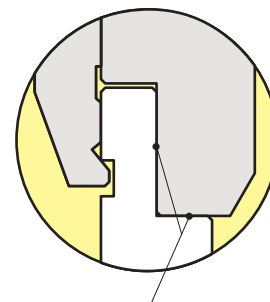
CORSA= 1mm
STROKE=1mm

Scanalatura di sicurezza
standard 8.4x3 (AMADA)
Standard safety groove
8.4x3 (AMADA)



CHIUSO
CLOSED

FORZA DI BLOCCAGGIO A 10 BAR=700 kg
CLAMPING POWER AT 10 BARS = 700 Kg



Punzone automaticamente
posizionato e centrato.

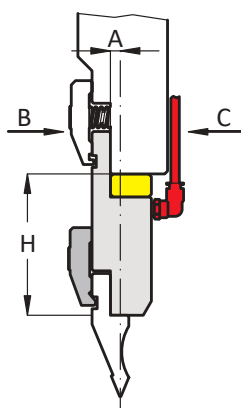
Tool automatically positioned
and centered.

CENTRALINA PNEUMATICA
PNEUMATIC EQUIPMENT

50.650
A 1 COMANDO
ONE CONTROL

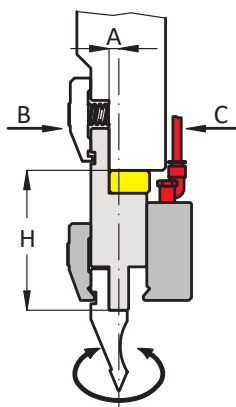
50.651
A 2 COMANDI
TWO CONTROLS

CODE	A	H	T/Mt	Mt
50.800	7	100.00	100	
50.805	7	120.00	100	
50.810	7	150.00	100	



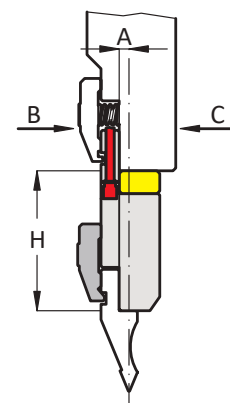
RAPID

CODE	A	H	T/Mt	Mt
50.870	7	100.00	100	
50.875	7	150.00	100	
50.890	20	120.00	100	



RAPID REVERSIBLE

CODE	A	H	T/Mt	Mt
50.820	7	100.00	100	
50.825	7	150.00	100	
50.830	20	120.00	100	
50.835	20	150.00	100	

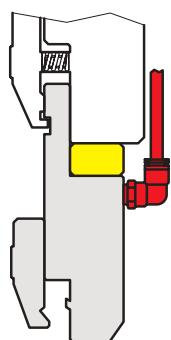


RAPID "FP"

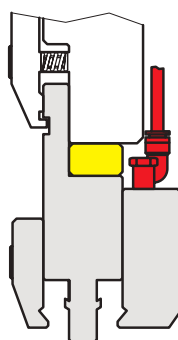
CLARK MONTAGGIO FRONTALE / FRONT INSTALLATION

SERIE "CLARK" - PER UTENSILI SUPERIORI CON SCANALATURA DI SICUREZZA DOPPIA (70.1050)

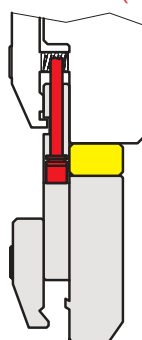
"CLARK" SERIES - FOR UPPER TOOLS ONLY WITH DOUBLE SAFETY GROOVE (70.1050)



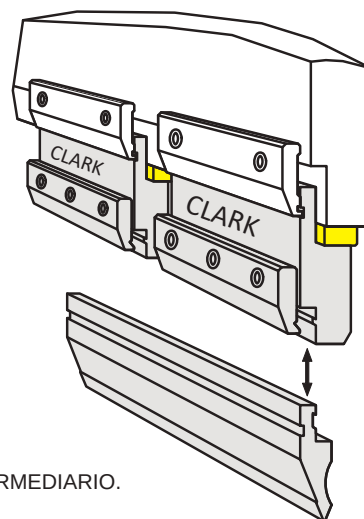
CLARK



CLARK REVERS.



CLARK "FP"



INTERMEDIARIO PNEUMATICO CENTINABILE.

BLOCCAGGIO PNEUMATICO/SBLOCCAGGIO MECCANICO.

MONTAGGIO E SMONTAGGIO FRONTALE DEGLI UTENSILI.

L'UTENSILE VIENE PORTATO AUTOMATICAMENTE IN BATTUTA CONTRO IL CORPO DELL'INTERMEDIARIO.

TUBI DI COLLEGAMENTO AD INNESTO RAPIDO COMMERCIALI.

ADJUSTABLE PNEUMATIC ADAPTER.

PNEUMATIC CLAMPING/MECHANICAL UNCLAMPING.

FRONT INSTALLATION/DISINSTALLATION OF TOOLS.

THE TOOLS ARE AUTOMATICALLY POSITIONED AND CENTERED.

FAST COUPLING CONNECTIONS AND ITS JOINING PIPES AVAILABLE ON THE MARKET.

**APERTO
OPEN**

CORSA=3,5mm
STROKE=3,5mm

Scanalatura di sicurezza
standard 8.4x3 (AMADA)
Standard safety groove
8.4x3 (AMADA)

Scanalatura
supplementare
cod. 70.1050 per montare
il punzone frontalmente

Additional groove cod.
70.1050

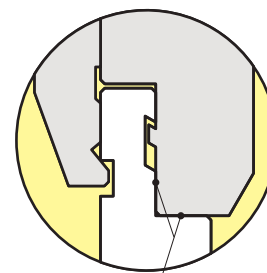
FORZA

DI BLOCCAGGIO A 10 BAR=700 kg

CLAMPING POWER AT 10 BARS = 700 Kg

Dentello anticaduta
di sicurezza
Safety tooth

**CHIUSO
CLOSED**



Punzone automaticamente
posizionato e centrato.

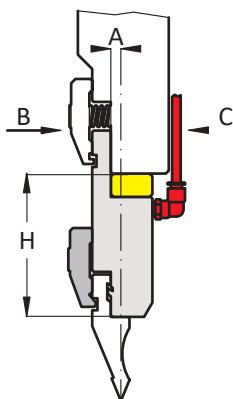
Tool automatically positioned
and centered.

CENTRALINA PNEUMATICA
PNEUMATIC EQUIPMENT

50.650
A 1 COMANDO
ONE CONTROL

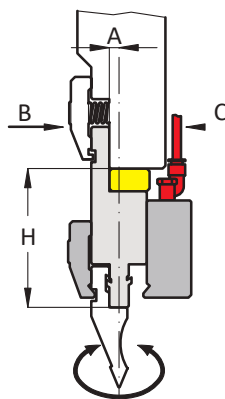
50.651
A 2 COMANDI
TWO CONTROLS

CODE	A	H	T/Mt	Mt
50.600	7	100.00	100	
50.610	7	120.00	100	
50.615	7	150.00	100	
50.640	20	120.00	100	
50.646	20	150.00	100	



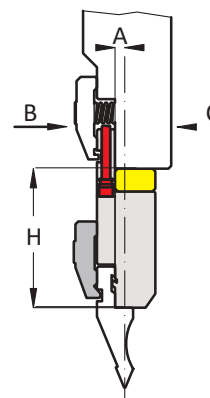
CLARK

CODE	A	H	T/Mt	Mt
50.730	7	100.00	100	
50.725	7	150.00	100	
50.731	20	120.00	100	



CLARK REVERSIBLE

CODE	A	H	T/Mt	Mt
50.635	7	100.00	100	
50.685	7	150.00	100	
50.645	20	120.00	100	
50.657	20	150.00	100	



CLARK "FP"

ADATTATORI PNEUMATICI / PNEUMATIC ADAPTERS

CODE	S	A	CODE		CODE	
63.121	15x15	90	60.685	Z	63.000	K
63.122	30x15	120				
63.123	45x15	150				
63.124	60x15	180				

CORSA=0.8mm
STROKE=0.8mm

395
200

STAFFA PNEUMATICA INDIPENDENTE PER TAVOLE CON FORATURA AMADA
PNEUMATIC FREE STANDING CLAMP FOR AMADA PRESS-BRAKES LOWER TABLES

CODE	S	A	CODE		CODE	
63.126	13x15	90	63.012	Z	63.001	K
63.127	27x15	120				
63.128	42x15	150				
63.129	57x15	180				

INDICARE QUOTA
SPECIFY DIMENSION

CORSA=0.8mm
STROKE=0.8mm

395
200

STAFFA PNEUMATICA INDIPENDENTE PER TAVOLE SCANALATE
PNEUMATIC FREE STANDING CLAMP FOR GROOVED LOWER TABLES

CODE
60.691

CORSA=0.8mm
STROKE=0.8mm

80
60

SCHEMA DI MONTAGGIO - ASSEMBLY SCHEME

415mm
835mm

RIALZO PORTAMATRICE MODULARE A BLOCCAGGIO PNEUMATICO E SBLOCCAGGIO A MOLLA.
MODULAR HOLDER, PNEUMATIC CLAMPING SPRING UNCLAMPING.

CODE
50.650

CENTRALINA PNEUMATICA AD 1 COMANDO
PNEUMATIC EQUIPMENT WITH 1 CONTROL

CODE
50.651

CENTRALINA PNEUMATICA A 2 COMANDI
PNEUMATIC EQUIPMENT WITH 2 CONTROLS